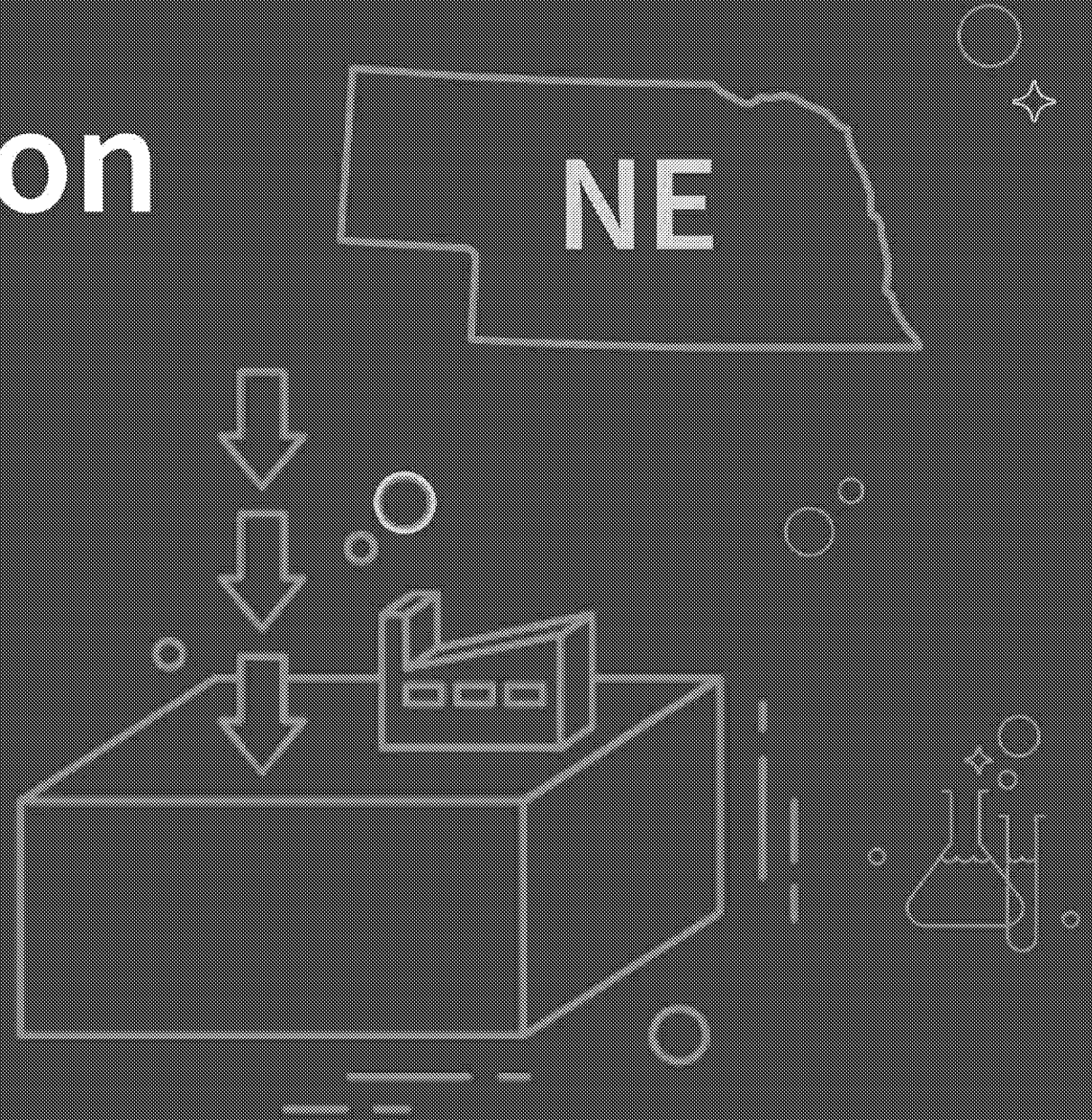


Capturing Carbon in Nebraska Webinar Series

Webinar #2 | Case Studies

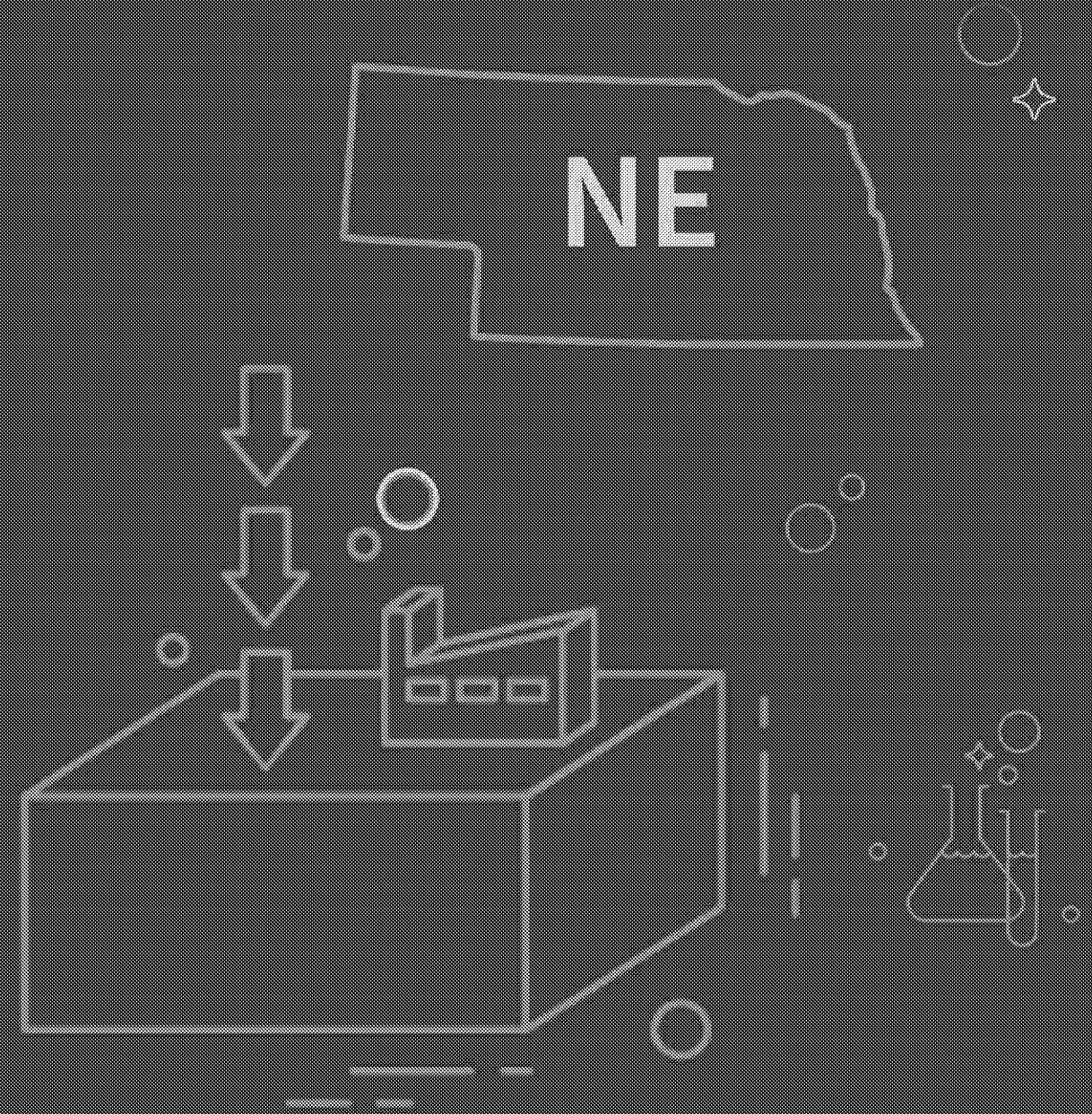


GREAT PLAINS
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CO-HOSTS

- Battelle
- Nebraska Conservation and Survey Division
- Nebraska Ethanol Board
- Nebraska Public Power District
- Regional Deployment Initiative
- Renewable Fuels Nebraska



**GREAT PLAINS
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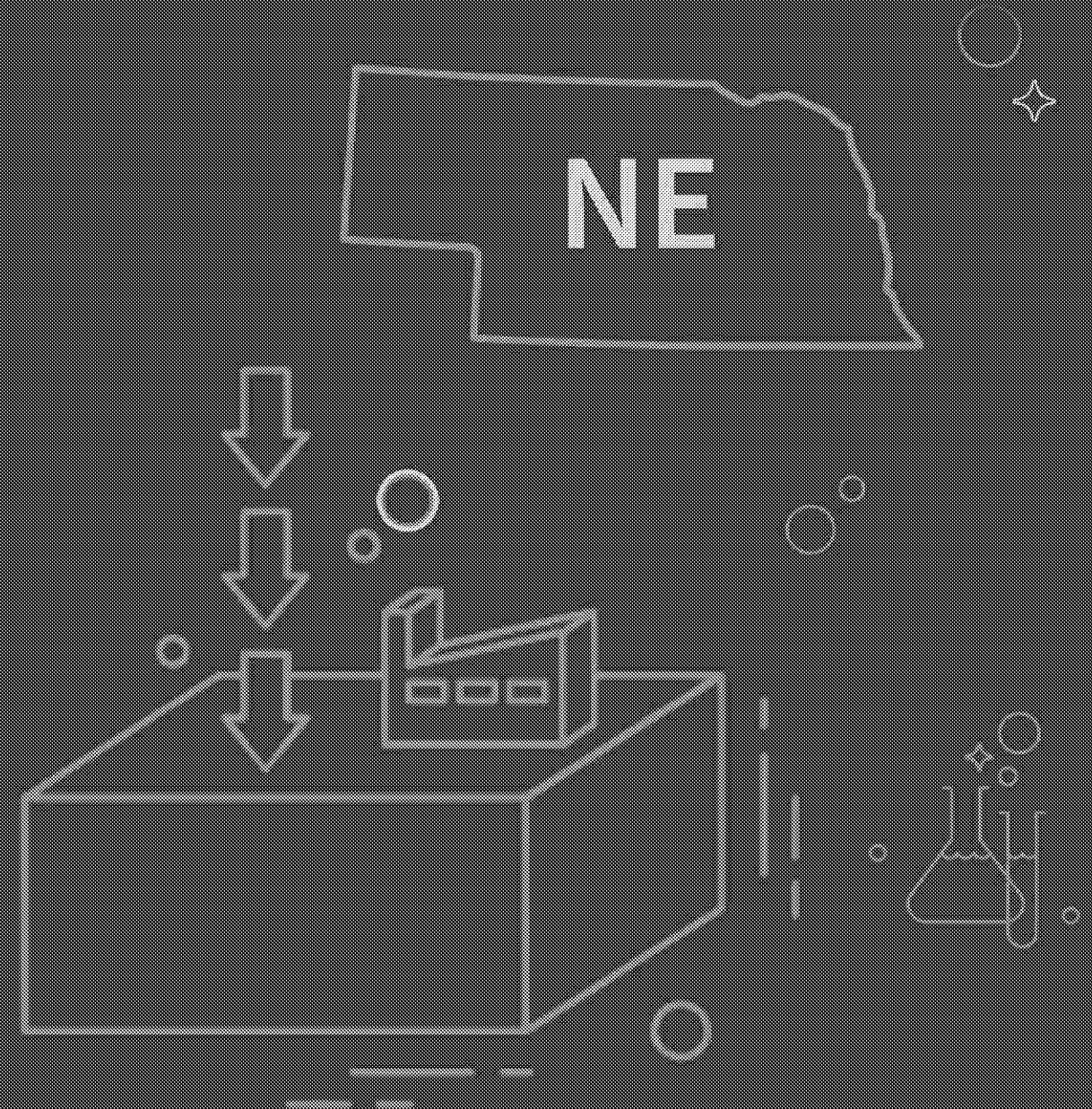
OVERVIEW

- **Carbon Capture Economics**
 - Andrew Duguid, Battelle
- **Carbon Capture at Nebraska Public Power District**
 - John Swanson, NPPD
- **Ethanol-based Economic Carbon Capture**
 - Keith Tracy
- **CO₂ Transport and Sequestration Infrastructure**
 - Ryan Edwards, Occidental Petroleum
- **Question and Answer**



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CARBON CAPTURE ECONOMICS

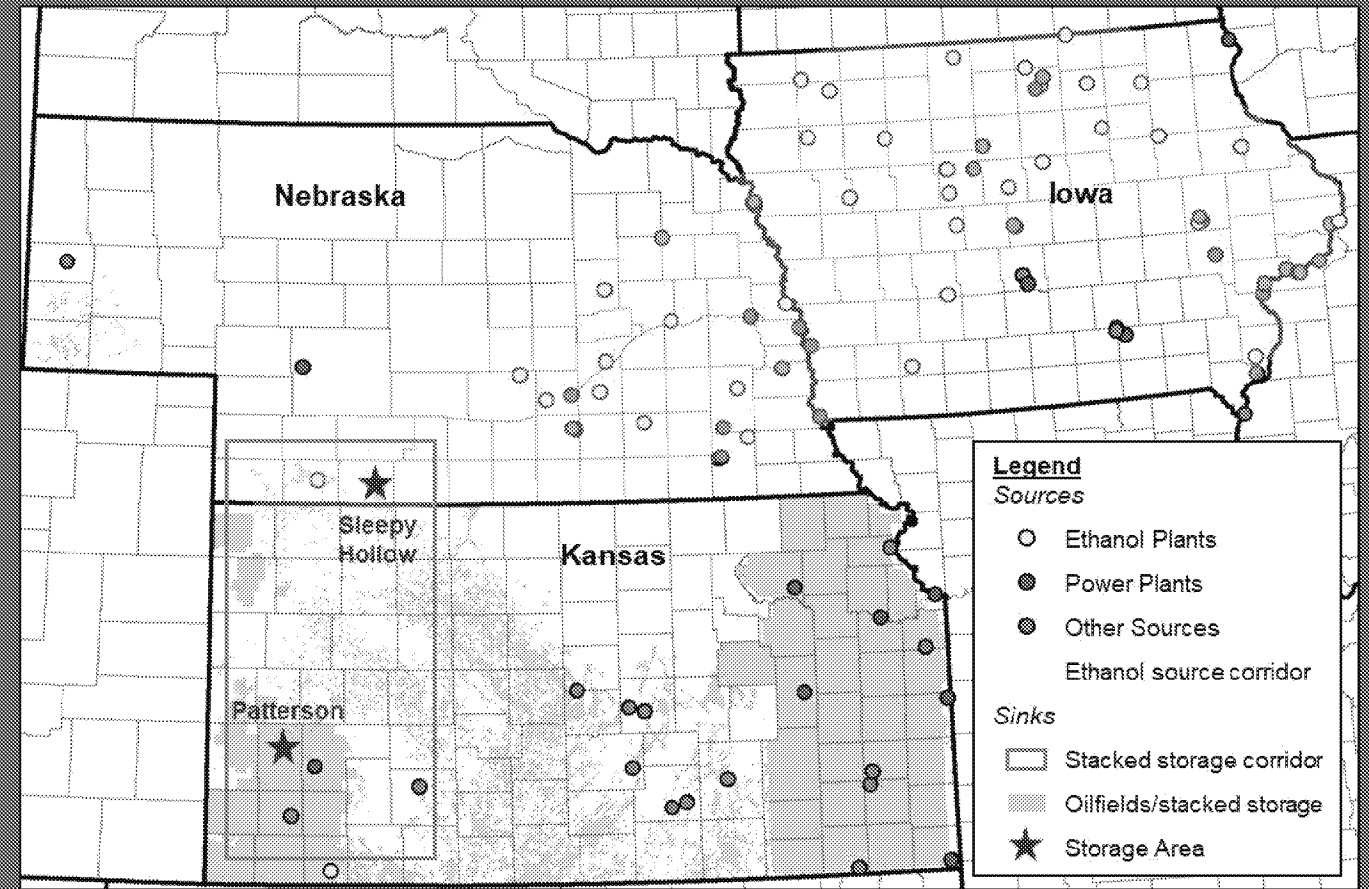
Andrew Duguid, Research Leader
Battelle



CCUS Economics

Andrew Duguid Ph.D., P.E.
Ben Grove

Battelle
July 21, 2020

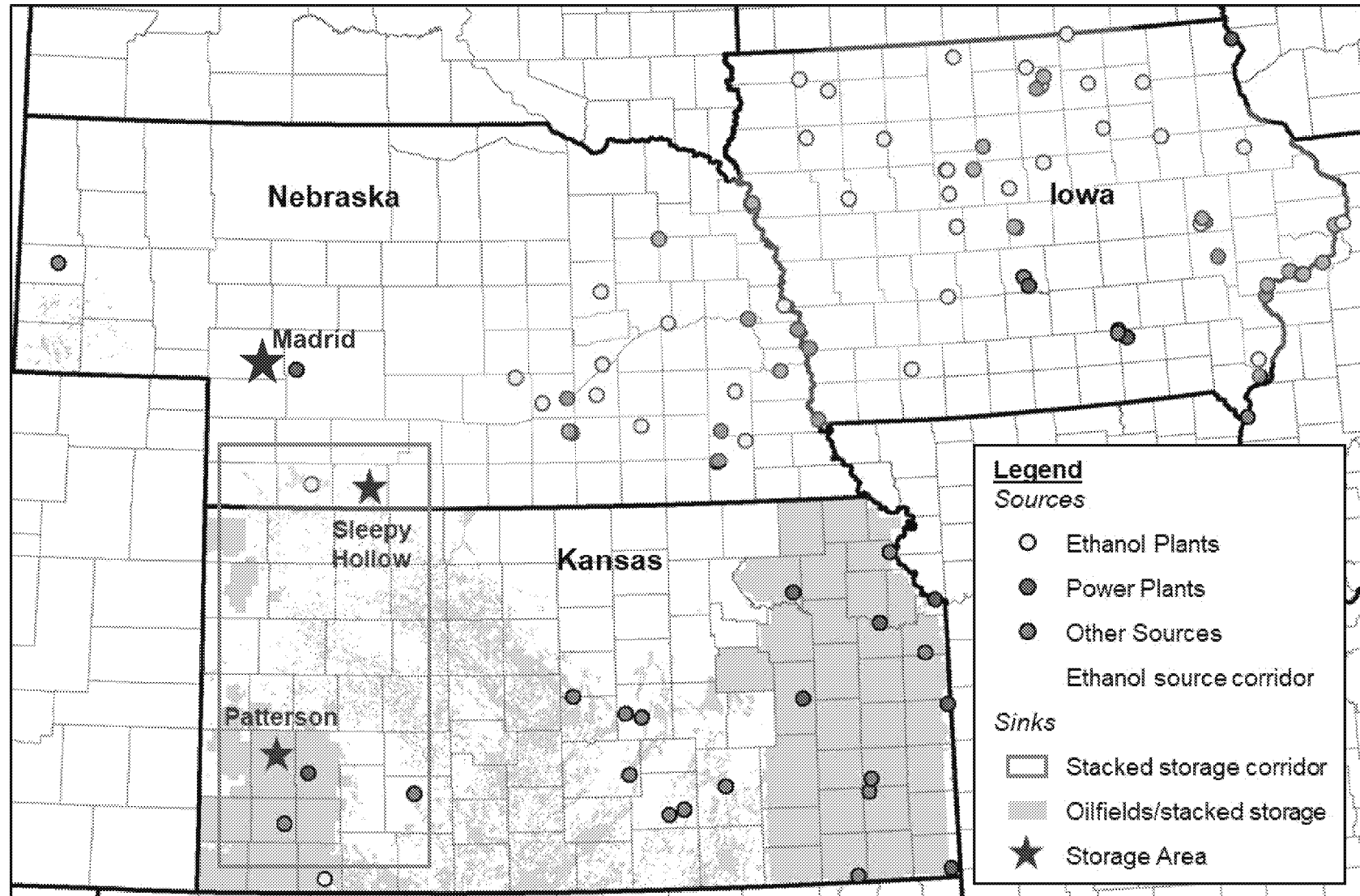


Outline

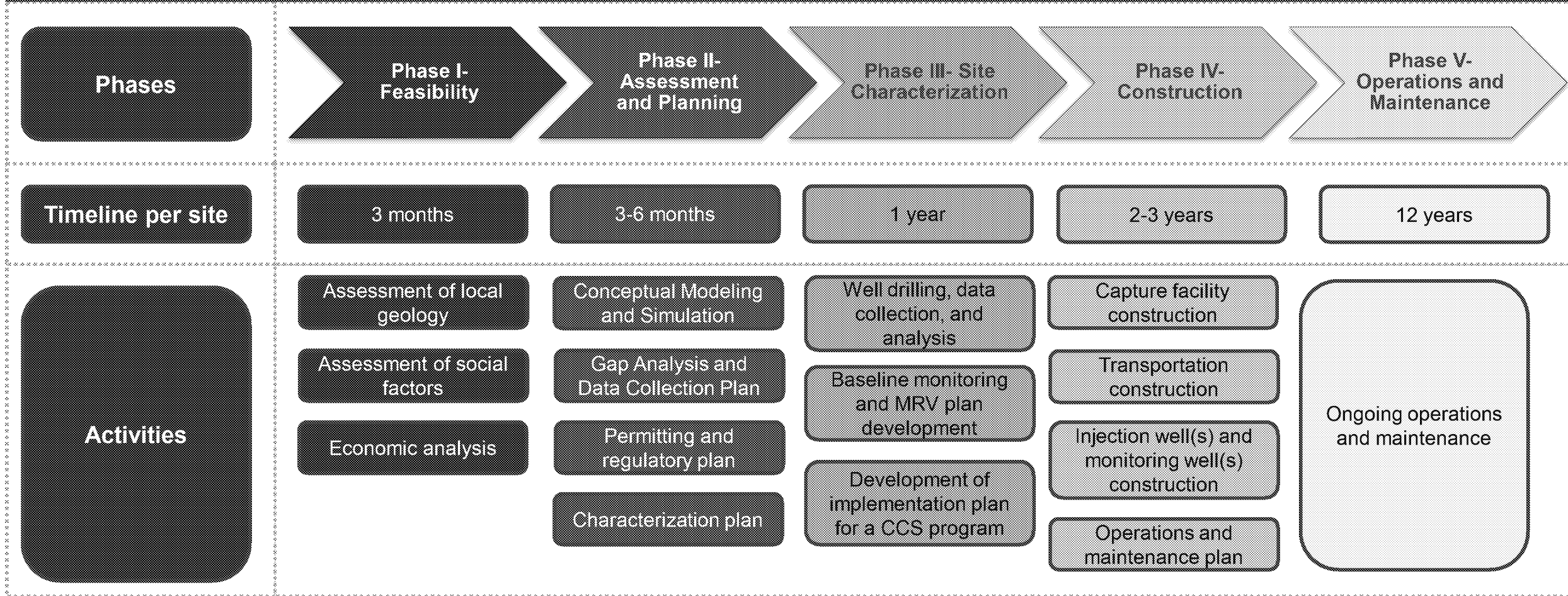
- Background
- Commercial Project Development Steps
- Economic Analysis Parts
- Assumptions and Required Information
- Capture, Transport, and Storage Economics
- CO₂ EOR
- Summary and Conclusions

Project Area (From IMSCS-HUB Project)

- Sources in the area that may benefit from CCUS projects



Roadmap to CCS



Parts of an Economic Analysis

- **Capture Costs**

- Internal Capture Model*

- Source type
- Source size

- **Transport Costs**

- NETL Transport Cost Model*

- Transport Distance
- Transport Volume
- Transport Method

- **Storage Costs**

- NETL Saline Storage Model*

- CO₂ Prophet*

- Mass/ Injection Rate
- Depth
- Thickness
- Porosity
- Permeability
- Oil Properties

- **Revenue**

- CO₂ Sales
- Oil Revenue

- **Tax Credits and Offsets**

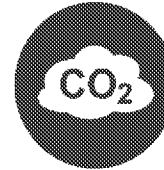
- 45Q
- CA LCFS
- Others

Typical Assumptions

- **Site Screening**
3 Months (2020)
- **Site Selection & Char.**
1 year (2020)
- **Permitting/Construction**
3 years (2021-2023)
- **Operation**
12 Years: (2024 – 2035)
30 Years: (2024 – 2053)
- **Post-Injection Site Care, Closure**
10 years (2036 – 2045 or 2054 - 2063)



Oil Price: \$30/Stock Tank Barrel (STB)



Annual CO₂ Capture: 90% annual plant emissions



Discount Rate: 12%
Constant 2019 USD

Electricity Cost:
\$0.07/kWh

12 Years: Current length of 45Q Tax Credit

30 Years: Credit extended to length of common commercial operations

CO₂ BEP for Ethanol w/Pipeline Costs:

Minimum price ethanol plant must charge for CO₂ to recoup capture, MRV + transport costs

CO₂ BEP for Ethanol w/out Pipeline

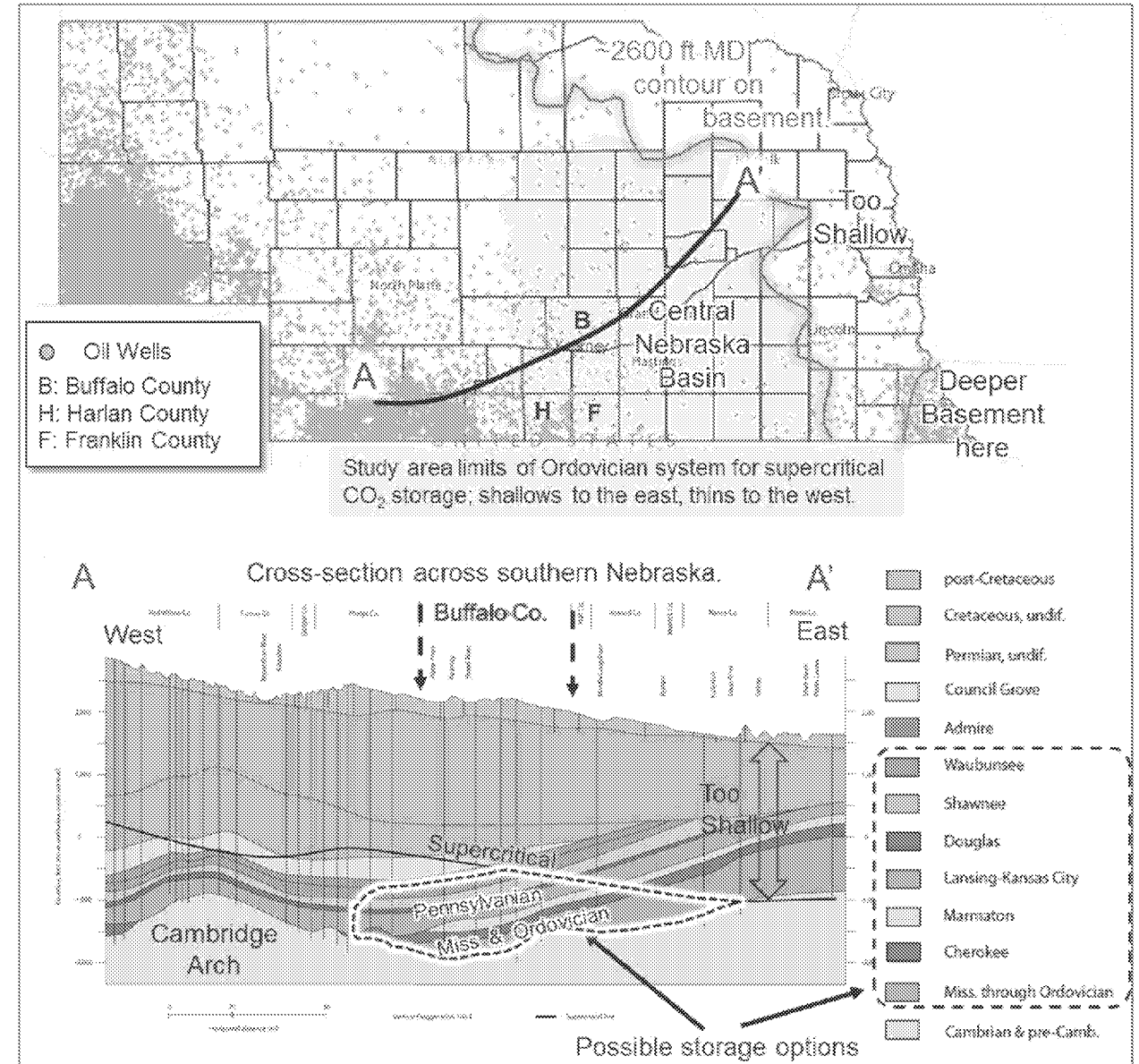
Costs: Minimum price ethanol plant must charge for CO₂ to recoup capture and MRV costs

Feasible CO₂ Selling Price Criteria:

EOR project NPV > 0, EOR IRR ≥ 15%,
CO₂ BEP for ethanol < CO₂ BEP for EOR

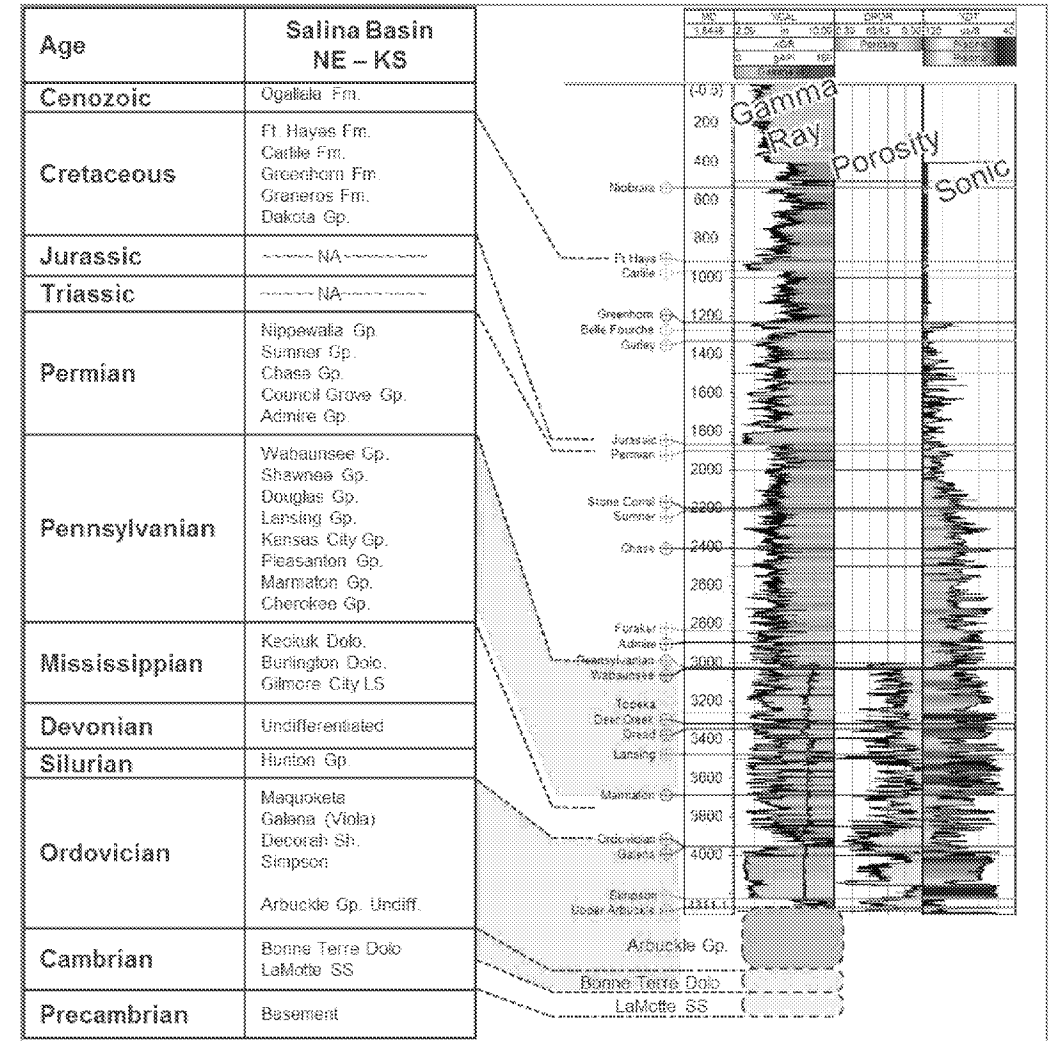
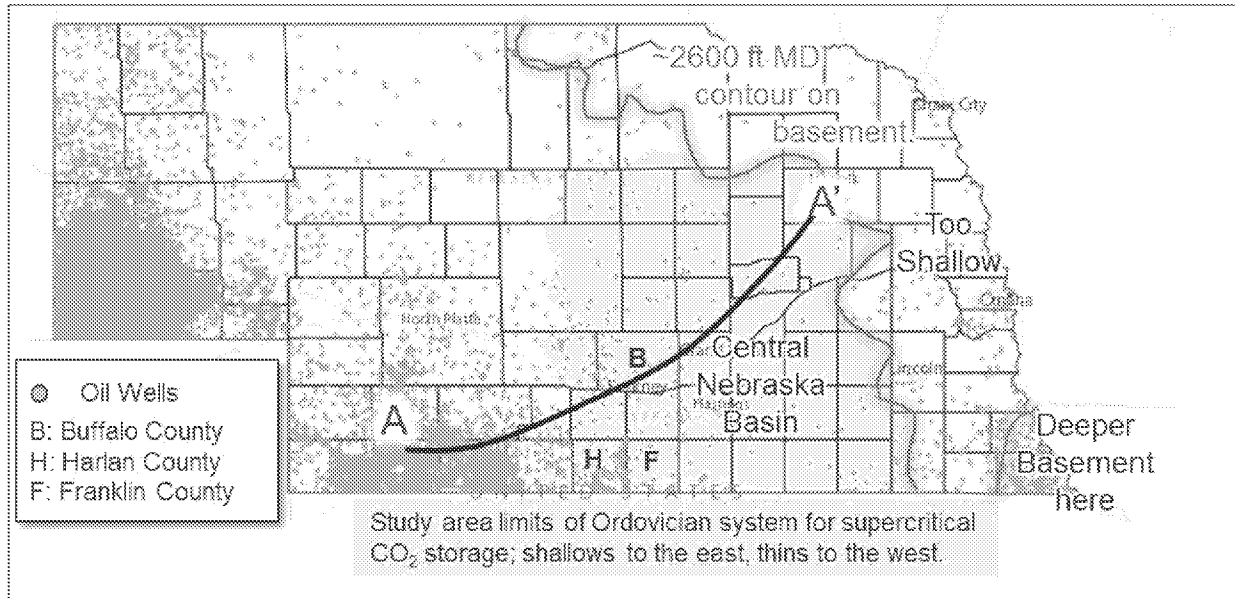
Potential Saline Reservoirs

- Storage available beneath the plant?
 - Geologic assessment
 - Caprock
 - Storage Unit(s)
 - Identify thickness, porosity, permeability
- Multiple stacked storage reservoirs present?
- Best potential saline storage close to the facility



Site Screening

- Closest Well Logs
- Closest Existing Seismic
- Regional Geologic Information
- Estimate Missing Data



CO₂ Capture

Ethanol Plant Sizes between 50 and 225 mgy

Total Costs range from ~ \$34 to \$202 million

\$10/tCO₂ - \$18/tCO₂

Estimated electricity demand included in the cost

Results (all costs reported in 2019 USD)		12-Year Project	30-Year Project
CO₂ Capture	Approx. Plant Size (million gal/y)	50-225	50-225
	Annual CO ₂ Captured* (1000t)	155-730	155-730
	Years of Operation	12	30
	Total CO ₂ captured (Million t)	1.87-8.76	4.68-21.90
	Capital Cost (Million \$)	8 – 23	7 – 23
	O&M Cost (\$)	26 - 81	65 - 202
	Total CO₂ Capture Cost (Million \$)	34 - 104	73 – 225
	Total CO₂ Capture Cost (\$/t)	18 - 12	16 – 10

*90% capture efficiency assumed

CO₂ Storage

Results (2019 USD)		12-Year Project	30-Year Project
CO ₂ Storage	Storage Zone	****	****
	Supercritical CO ₂	yes	yes
	# of injection wells	1-2	1
	# of monitoring wells	2	2
	Required surface area (mi ²)	1-13	2.5-33
	CO ₂ plume area (mi ²)	0.5-7.6	1.5-19
	CO ₂ pressure plume Area (mi ²)	10-130	26-330
	Total CO ₂ Stored (million t)	1.87-8.76	4.67-21.90
	Total 45Q Tax Credit (Million \$)	98 - 560	287 -1,640
	Capital Cost (Million \$)	13 - 23	19 - 50
	O&M Cost (Million \$)	30 - 34	37 - 69
	Total CO₂ Storage Cost (Million \$)	33 - 57	56 - 119
	Total CO₂ Storage Cost (\$/t)	18 - 6	12 - 5

LCFS Considerations

Annual net GHG reduction and CI reduction associated with a saline storage project are estimated following CARB protocol

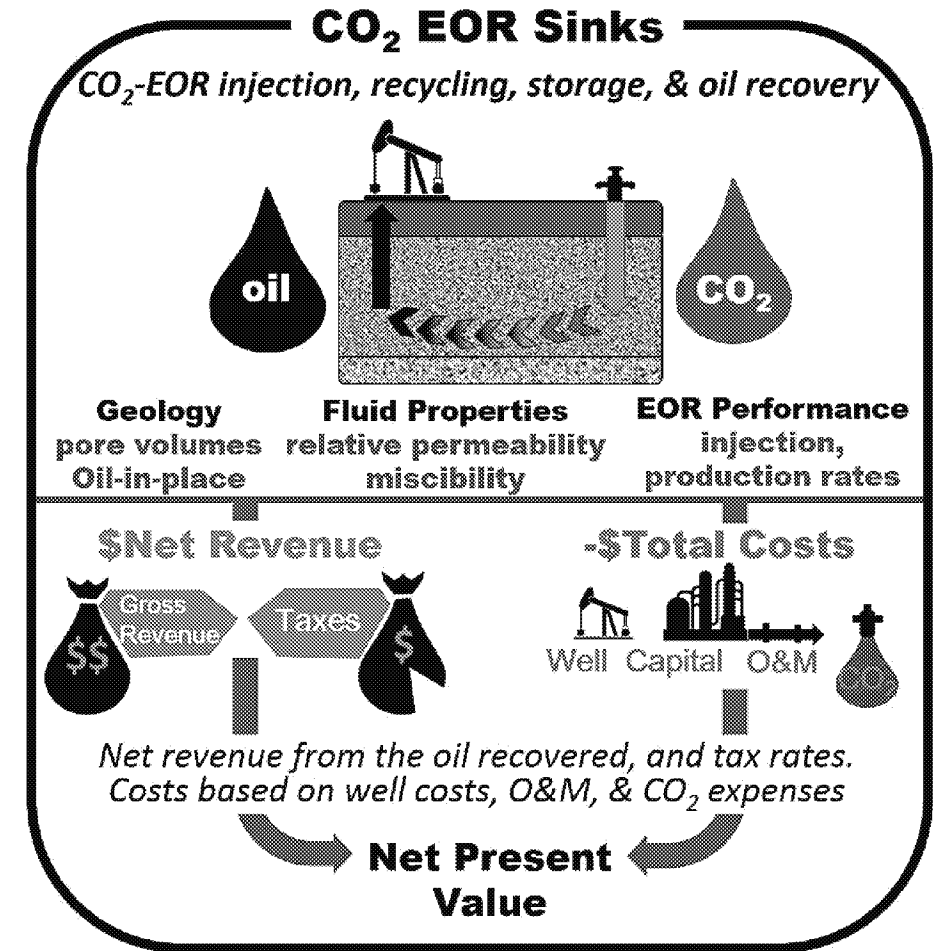
Key Assumptions:

- CO₂ captured at 90% efficiency
- Estimated electricity demand
- Electricity emissions factor estimate
- Energy density of ethanol = 80.53 MJ/gal
- Negligible emissions due to direct land use change because project is on site
- No CO₂ emissions due to transportation
- CI Reduction between 25 and 30 points

GHG Reduction and CI Improvement	
CO ₂ Injected (tonnes/day)	300-2000
CCS Project Emissions (tonnes/day)	35-200+
Net GHG Reduction (tonnes/day)	280-1,650+
Net GHG Reduction (tonnes/yr)	105,000-600,000+
CI reduction (gCO ₂ e/MJ)	25-30+
LCFS Credit Value (\$/tonne)	~200
Annual LCFS Credit Value (\$)	20,000,000-100,000,000+

CO₂-EOR Considerations

- Number of Wells
 - Well Integrity
 - Conversion of existing wells
- Number of Leases
 - Unitization?
- Number of Operators
- Remaining Oil in Place
 - Will the field support a 12-year project
- Distance to Field From Source
 - Pipeline costs
- Oil Properties
- Existing Business Relationships / Industry Understanding



CO₂ Enhanced Oil Recovery

CCUS Results (all costs reported in 2019 USD)		12-Year Project	30-Year Project
CO ₂ Capture	Plant Size (million gal/yr)	50	50
	Annual CO ₂ Captured (1000 t)	155	155
	Years of Operation	12	30
	Total CO ₂ Captured (Million t)	1.87	4.68
	Capital Cost (Million \$)	7.50	7.50
	O&M Cost (Million \$)	26.3	65.7
	Total CO₂ Capture Cost (\$/t)	\$18.03	\$15.66
CO ₂ Transport	Pipeline Distance (mi)	2	2
	Pipeline Diameter (in)	4	4
	Years of Operation	12	30
	Capital Cost (Million \$)	1.85	1.85
	O&M Cost (Million \$)	1.11	2.77
	Total CO₂ Transport Cost (\$/t)	1.60	\$1.00
CO ₂ - EOR	Field	****	****
	Reservoir	****	****
	miscible?	yes	yes
	Pattern Life (yr)	50+	50+
	Total Patterns Available	25	25
	Field-Scale Net CO ₂ Stored (Million tonnes)	1.18	1.65
	Net CO ₂ Stored/CO ₂ Captured (%)	65%	34%
	Field-Scale Total 45Q Tax Credit (Million \$)	\$42	\$65
	CO₂ BEP for ethanol plant w/pipeline (\$/t)	\$1.75	\$4.00
	CO₂ BEP for ethanol plant w/out pipeline (\$/t)	\$(2.50)	\$(2.00)
Net Present Value of CCUS – Field Scale (Million \$)^{1,2}		7	6

¹Assuming CO₂ selling price of \$12.00 (40% of per barrel oil price) and cost of pipeline included

²Assuming an MRV cost of \$4.18/tonne CO₂ stored

Discussion

- Screening Study Needed
 - Need background information to estimate economics for storage and EOR
- Saline Project Storage Costs
 - Capture \$18 - \$12
 - Storage \$18 - \$6 (included short pipeline)
 - Total \$36 - \$18 – Significantly less than the ~\$50/t 45Q tax credit
 - LCFS CI reduction provides significant additional incentive
- Capture for coal and gas fired electric utilities is just becoming commercial. Costs are approximately \$30 - \$50/t. This means that some plants may break even with the 45Q tax credit. It also means that additional incentives are needed to get electric utilities to fully embrace CCUS.

Discussion

- EOR
 - Some projects have significant NPV
 - Uncertainty in oil markets and business relationships may have serious effect on project outcome
- CO₂-EOR will be new to the source
 - Need to feedback to meet MRV or ISO requirements to collect credits
- Easier permitting may provide no additional benefit if looking to meet LCFS
 - Need to build CA permanence assumption in the economic modeling from the beginning

Thank You!

Andrew Duguid Ph.D., P.E.
aiduguid@gmail.com
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CARBON CAPTURE AT NEBRASKA PUBLIC POWER DISTRICT

**John Swanson, Director of Generation Strategies and
Research**

Nebraska Public Power District



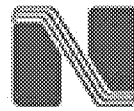
Nebraska Carbon Capture Webinar

Nebraska Public Power District (NPPD)

July 21, 2020

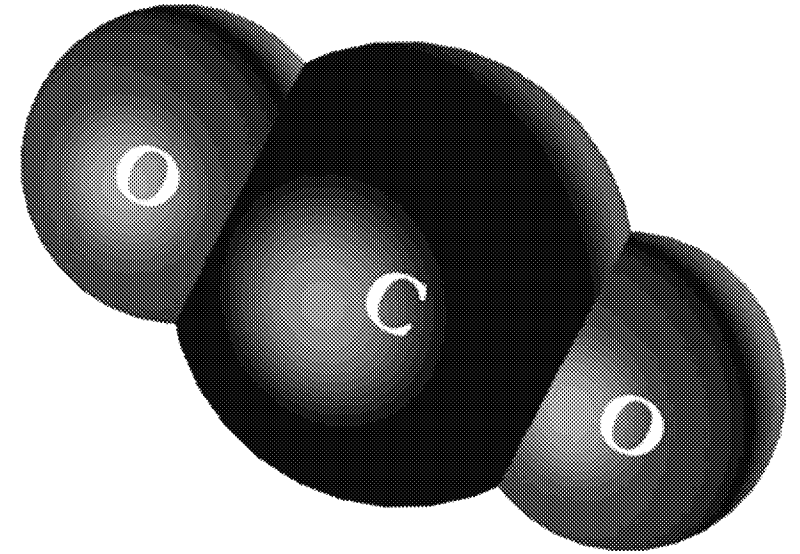
John Swanson

Director Generation Strategies and Research



Nebraska Public Power District

Always there when you need us



Background

- CO2 Reduction Initiatives at NPPD led by Generation Strategies Group
 - Need to know CO2 Reduction potential impact costs
 - Inform Management and IRP
 - Desire to reduce our CO2 footprint –
 - For ourselves and our customers
- NPPD has been engaged in CO2 Reduction initiatives since 2012 with solvent testing at the Energy & Environmental Research Center (EERC) in Grand Forks, North Dakota
- CO2 can be viewed as a commodity that should be managed from a statewide perspective
 - Ethanol and Power Plant CO2 sources should achieve better economies of scale, e.g., a CO2 collection pipeline would benefit all

Commercial Carbon Capture Design & Costing C3DC Phase 1

- Project Period of Performance:
 - May 30, 2018 – November 29, 2019
- Funding:
 - DOE-NETL \$2,797,961
 - ION & Partners \$ 699,500

DOE = Department of Energy

NETL = National Energy Technology Laboratory

ION = ION Clean Energy – Boulder, CO



Commercial Carbon Capture Design and Costing **(C3DC) – Phase I**

- DOE funded project focusing on an integrated design:
 - Retrofit / integrate a Carbon Capture System at a power station
 - Nebraska Public Power District's (NPPD) Gerald Gentleman Station (GGS) Unit 2
 - 300 MWe Slipstream for carbon capture (approximately 1.9 M tons)
- Project Team - NPPD, ION Clean Energy, Koch Modular, Sargent & Lundy
- Class 3 (AACE) Cost Estimate
 - -20% to +30%
- Project is complete – final report with DOE – not yet public
- \$3.5M project budget

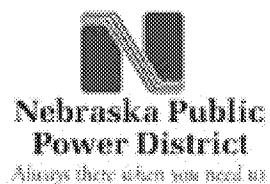
C3DC Phase 1 Study

Project Team and Roles



ION Clean Energy

- Technology Developer
- Process Design and Project Management



Nebraska Public Power District

- Host Site (GGS)
- Power Generation Engineering, Operational and Financial Expertise



Koch Modular Process Systems

- Carbon Capture pilot experience and expertise
- Capture Process Oversight, Design and Costing



Siemens (Dresser-Rand / Ramgen)

- Compressor Vendor – Supersonic CO₂ Compressors

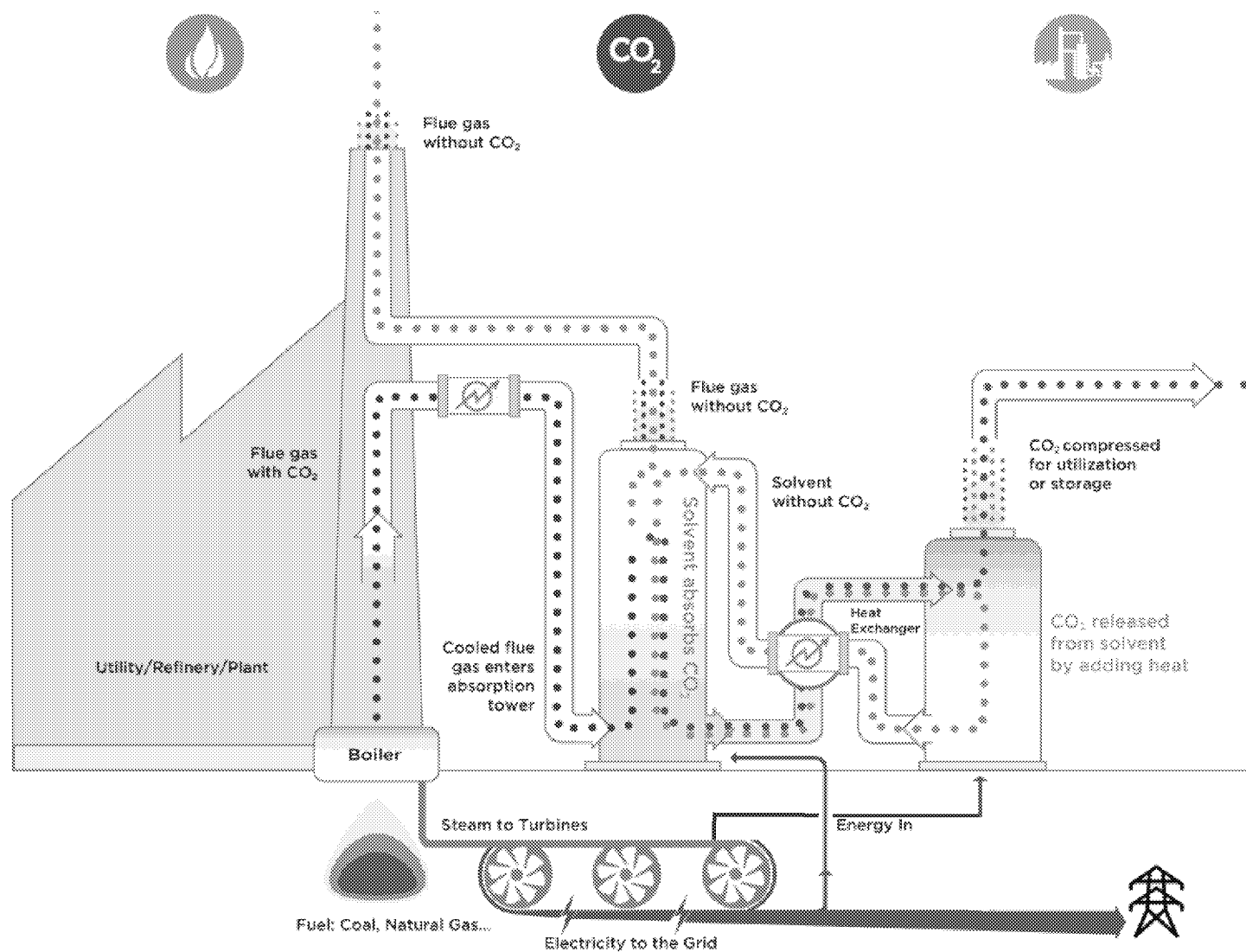


Sargent and Lundy

- Engineering Firm that is familiar with GGS
- Participated in Petra Nova FEED
- All Balance of Plant Engineering

ION Technology Overview

- Proprietary Solvent-based Technology
 - Liquid absorbent-based capture
- Reduced CAPEX & OPEX
 - Smaller columns, HXs and footprint
 - Lower energy requirements
 - Lower emissions
 - Lower parasitic load
- Basis of Performance
 - Fast kinetics (on par or faster than MEA)
- MEA = Monoethanolamine



Nebraska Public Power District

Host Site – Gerald Gentleman Station

- Located in Sutherland, Nebraska
- Largest generating station in Nebraska
- Two units with total capacity of 1,365 MW
 - Unit 1 – 1979 – 665 MW
 - Unit 2 – 1982 – 700 MW
- Burns Powder River Basin Coal



Commercial Carbon Capture Design and Costing (C3DC2) – Phase II

- DOE funded project for 700 MW
integrated design engineering effort
building on results of C3DC Phase I
- Project Period of Performance:
October 1, 2019 – March 31, 2021
- 90% CO₂ capture of GGS2 flue stream
- Funding
 - DOE-NETL : \$4.6M



C3DC2 Study

Project Team and Roles



ION Clean Energy

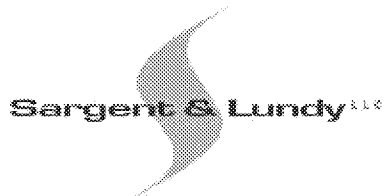
- Award Recipient
- Technology Developer
- Process Design and Project Management



Nebraska Public Power District
Always there when you need us

Nebraska Public Power District

- Host Site (GGS)
- Power Generation Engineering, Operational and Financial Expertise



Sargent and Lundy

- World Renowned Engineering Firm
- Conducted the Petra Nova FEED
- All Balance of Plant Engineering
- Overall Cost Estimate Development



Koch Modular Process Systems

- Carbon Capture pilot experience and expertise
- Capture Process Oversight, Design and Costing



Siemens (Formerly Dresser-Rand / Ramgen)

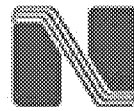
- Compressor Technology Provider
- Supersonic CO₂ Compressor Design & Costing



Public Power – State of Nebraska

- Nebraska is the only all public power state
- Nebraska is a Dillon Rule state
 - Powers expressly granted by the state
 - LB 899
- NPPD cannot directly receive 45Q tax credits
 - Business relationship with those who can
 - EOR or CO2 Sequestration options

Questions?



Nebraska Public Power District

Always there when you need us

ETHANOL-BASED ECONOMIC CARBON CAPTURE



**Keith Tracy, President
Cornerpost CO₂ Consulting**





Ethanol-Based Economic Carbon Capture

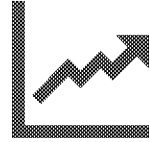
Capturing Carbon in Nebraska—Webinar 2

July 21, 2020 | Keith Tracy

Cornerpost CO2 LLC



Carbon
Capture
Consultant

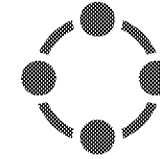


45Q Credit
Expertise

Services:

- Comprehensive carbon capture consulting services
- Prepare and obtain EPA approval of Monitoring, Reporting and Verification (MRV) Plans under Subpart RR
- Advice regarding 45Q tax credit qualification
- Negotiate various CO2-related agreements (i.e. purchase and sale, pipeline transport, & sequestration)
- Provide recommendations to IRS for implementing 45Q
- Prepare and obtain approval of CO2 injection well permits for underground storage of CO2 in EOR or saline aquifers

Elysian Ventures LLC



Project
Development
Company



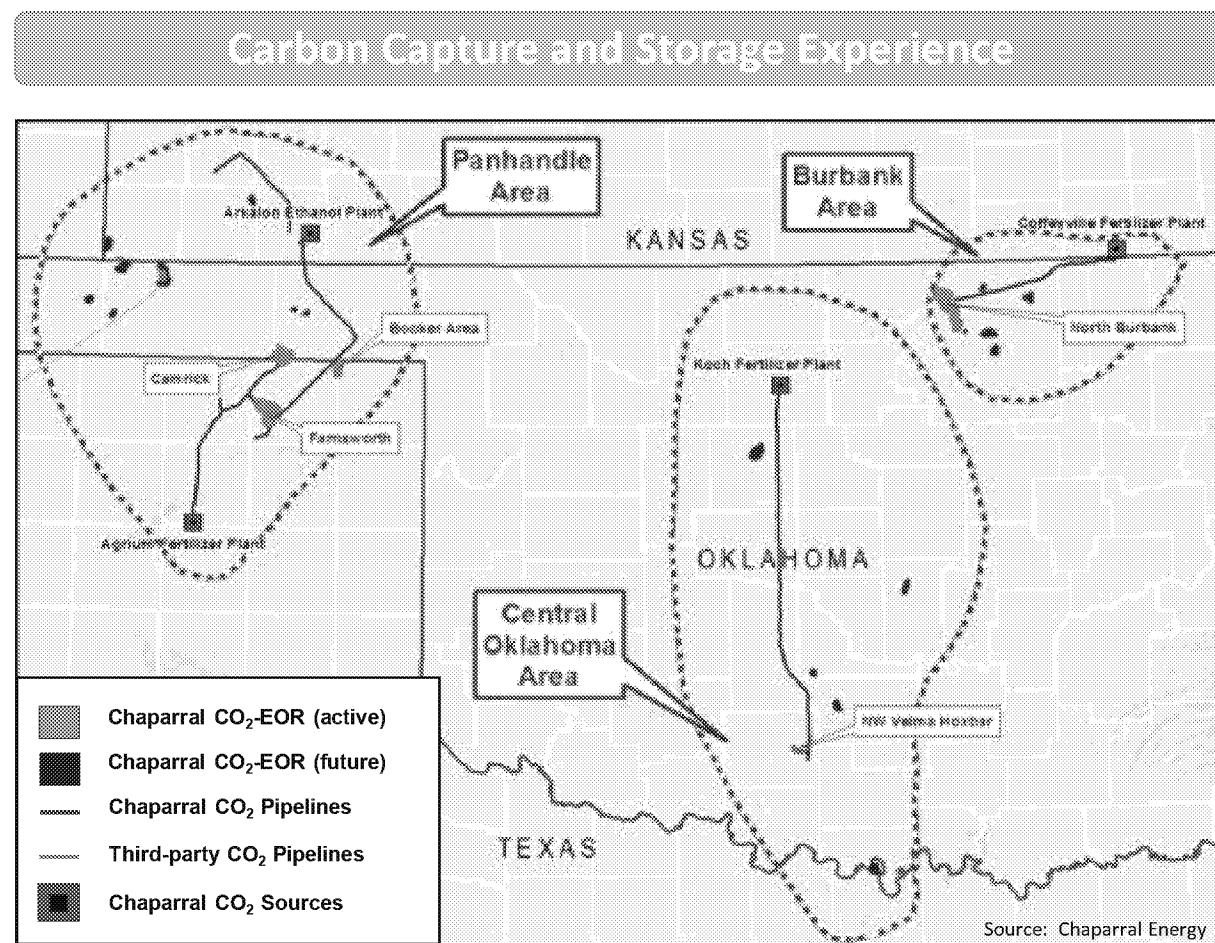
45Q
Tax Equity

Services:

- Develop 45Q-based carbon capture projects
- Industries include ethanol, fertilizer, electricity (coal and natural gas), natural gas processing and other industrial facilities
- Develop a carbon capture project at a natural gas fired power plant Hired by Starwood Energy Group and the Oil and Gas Climate Initiative (OGCI) to
- Provide expertise on structuring tax equity partnerships

Experience

- Managed and directed operations of world's first carbon capture facility at an ethanol plant for purposes of geological storage
- Asset and operations team leader of Chaparral Energy CO₂ Midstream Assets
 - 3 carbon capture plants
 - 250 miles of CO₂ pipeline
 - Installed cost of \$175 million
- Developer of CO₂ capture plant at a fertilizer plant, and 70-mile CO₂ pipeline
- Management member of CO₂-EOR division of oil company
- 14 years experience in carbon capture industry; 25 years total in energy industry
- Lead Instructor of full day seminar on "45Q and CO₂-EOR's Vital Role in Carbon Management"
- Private law firm experience and in-house legal counsel for CO₂-EOR company



Arkalon Ethanol Plant

- Liberal, KS
- ICM 110mgy facility
- Installed 2008



Arkalon Carbon Capture Plant

- Ethanol Plant
 - Liberal, KS
 - ICM 110mg facility (blue)
 - Installed 2008
 - Substation (purple)
- Carbon Capture Plant
 - Operational 2009
 - ~275,000 metric tons/year of CO₂
 - CO₂ plant footprint (red)
 - Collection pipe or feeder line (yellow)
 - Buried CO₂ Pipeline (green)
 - Used for enhanced oil recovery (EOR)



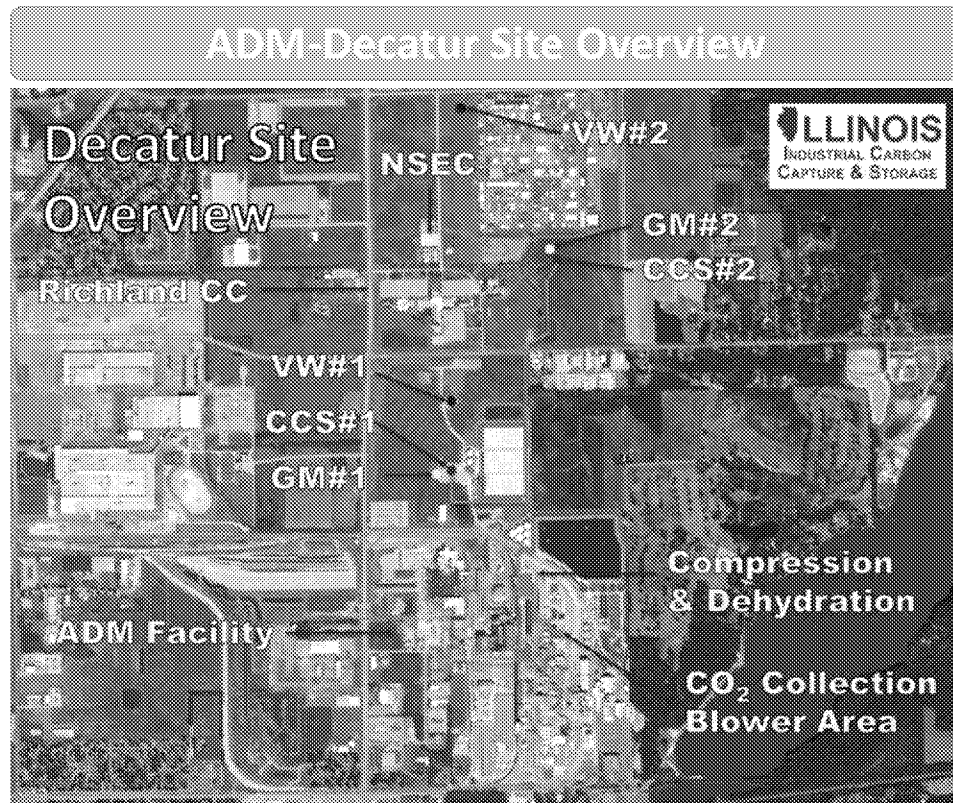
Bonanza Carbon Capture Plant

- Ethanol Plant
 - Garden City, KS
 - ICM 55mgly facility (blue)
 - Installed 2007
- Carbon Capture Plant
 - Operational 2012; ~135,000 metric tons/yr CO₂
 - CO₂ plant footprint (red)
 - Buried CO₂ Pipeline (green) to EOR

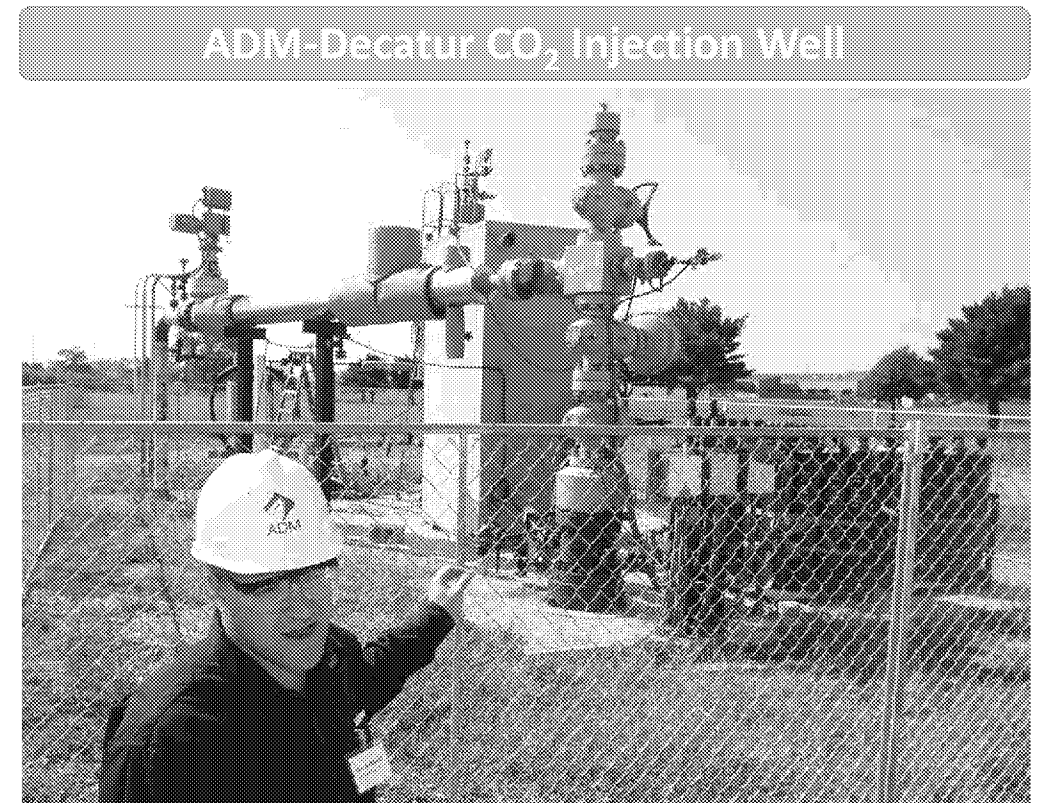


ADM-Decatur Carbon Capture Plant

- Operational 2012
 - ~1,000,000 metric tons/year of CO₂
 - 1-mile CO₂ Pipeline to Non-EOR
- Two Non-EOR injection wells
 - Monitoring wells also required
 - UIC Class VI permits



Source: ADM

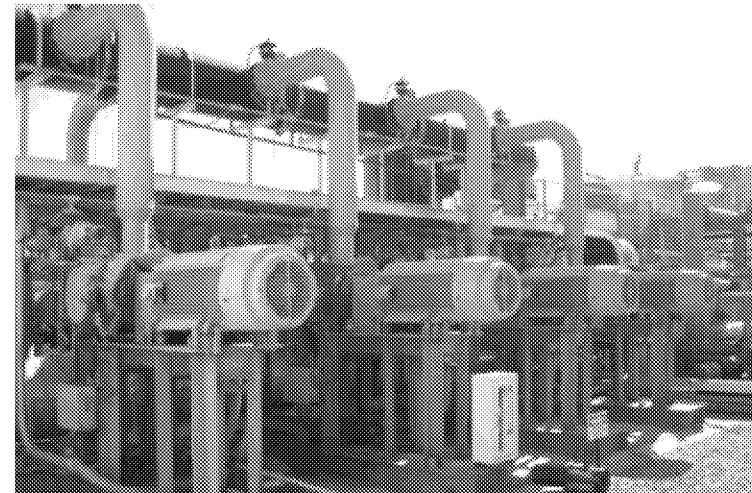


Source: Herald & Review

Economic and operational considerations

- Timeline to build
- Proximity to ethanol plant
- Utilities and MCC building
- Compression and cooling
- Dehydration
- Pumping
- Design decisions
- Operations management
- Upsets/venting
- Maintenance and turnarounds
- Transport and storage obligations

CO2 Compressors



CO2 Pipelines

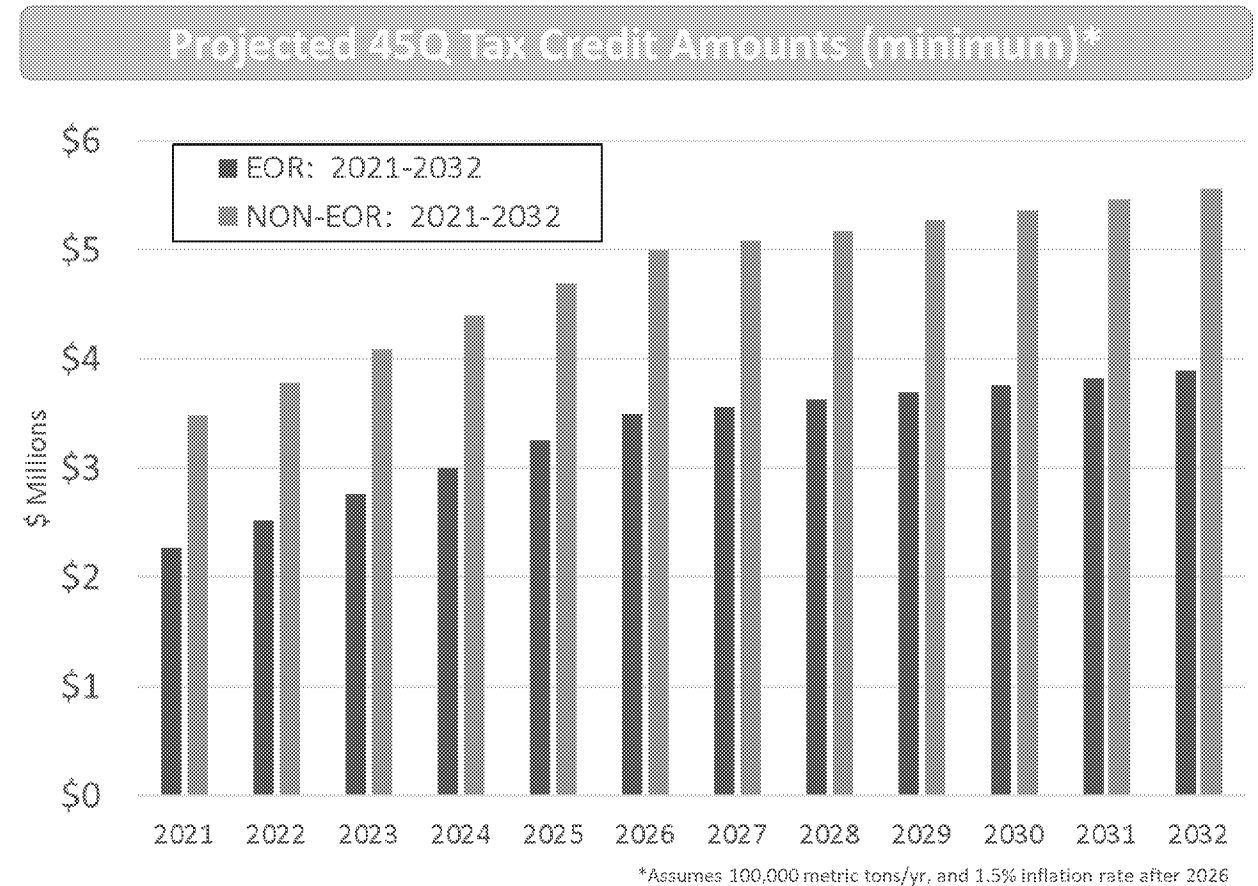
- CO2 is non-toxic, inert, colorless, odorless, non-flammable, very compressible, and slightly heavier than air
- High pressure CO2 (1,200 – 3,000 psig) is compressed to a “supercritical fluid”
- Regulated by Pipeline Safety Act, and US Department of Transportation, Pipeline and Hazardous Materials Safety Administration (PHMSA), Office of Pipeline Safety (OPS), 49 CFR Part 195 regulations
- More CO2 pipelines are needed
 - < 5,500 miles of CO2 pipelines today in the US; EOR needs only required 100 miles/year (avg)
 - 25,000+ miles of CO2 pipelines are needed to reach goals (estimates)

Outstanding CO2 Pipeline Safety Record		
	CO2 Pipelines	Natural Gas and Liquids Pipelines
Leaks	26	5,983
Injuries	1	457
Fatalities	0	296

Source: CO2 Pipeline Transport Issues, SPE CCS Conference Nov 2009 (reviewing 1988-2008 data)

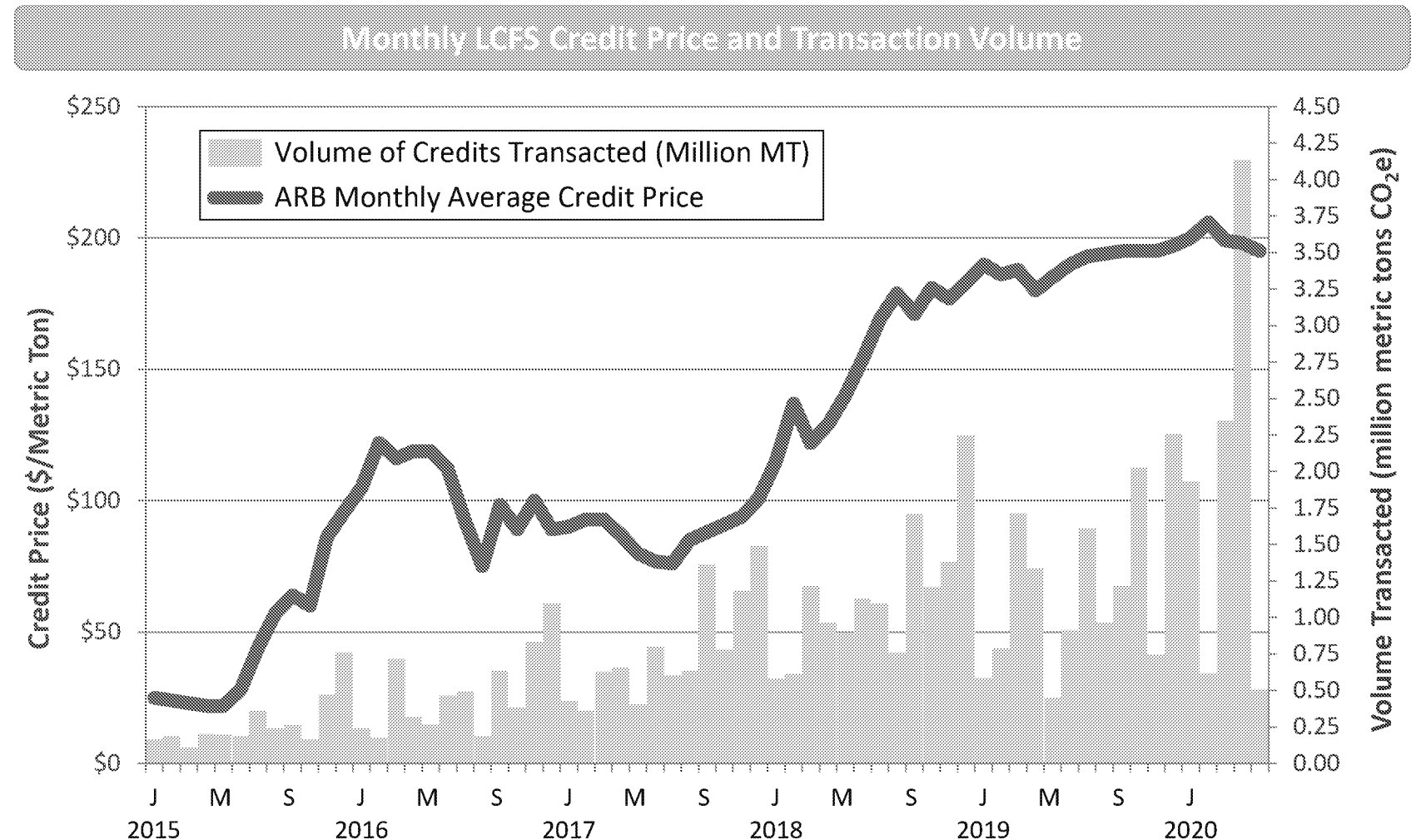
45Q tax credits are a significant financial incentive

- Section 45Q federal income tax credits for carbon capture and storage
- Activity tax credit for capturing CO₂ emissions from power plants or industrial sources, and utilizing it or injecting the CO₂ underground
 - Requires capture of at least 100,000 metric tons/year (500,000 for power plants)
 - Similar to wind/solar production tax credits (including tax equity structures)
- 12-year tax credit, starting on first injection
- Must begin construction by Jan 1, 2024
- Monitoring, reporting and verification (MRV) plan is required by EPA for non-EOR storage
 - Mass balance approach for counting net amount of CO₂ stored
- Minimum sized project will generate ~\$40-60mm in tax credits over 12 years
 - Higher credit values are authorized if CO₂ is injected into saline aquifer



California LCFS (Low Carbon Fuel Standard)

- Carbon Capture and Sequestration (CCS) Protocol
 - Adopted effective 1/1/2019
- Capturing CO₂ from ethanol plants provides additional incentive for ethanol sold in California



Conclusions

- Carbon capture at ethanol plants has been demonstrated at commercial scale, and are operational today in the geographic region
- Geologic storage and CO2 pipeline distances need to be considered
- Business partners stand ready to develop and finance carbon capture facilities at ethanol plants
 - Proper design and planning can reduce capital and operational expenses for carbon capture facilities
 - Critical path for timeline can be permits for injection wells, or time to permit and build pipelines
- 45Q tax credits are available for carbon capture facilities at larger ethanol plants
 - Tax equity structures and other planning should be considered early in the project
 - Approval of storage site monitoring plans will be required

CO₂ TRANSPORT AND SEQUESTRATION INFRASTRUCTURE

Ryan Edwards, Low Carbon Policy Advisor
Occidental Petroleum





LOW CARBON
VENTURES

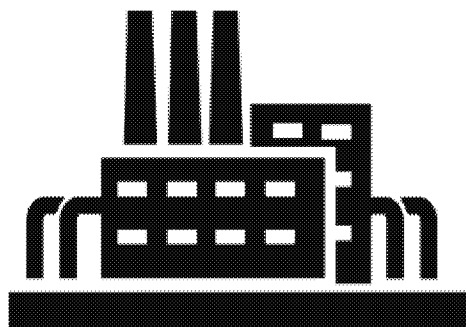
CO₂ Transport and Storage Infrastructure: Economics and Policy

Ryan Edwards
Low Carbon Policy Advisor
July 21, 2020

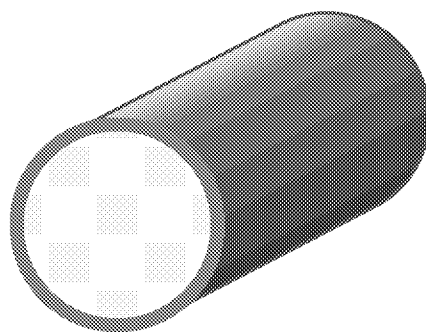
Ryan_Edwards@oxy.com

The Carbon Capture, Utilization, and Storage System

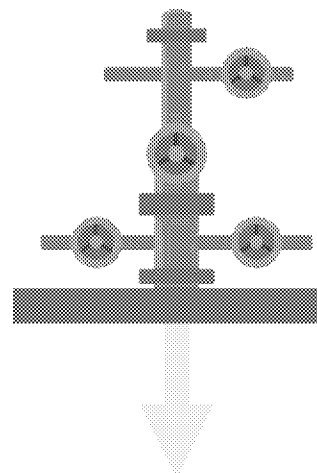
CO₂ Capture
(Industrial or
Atmospheric)



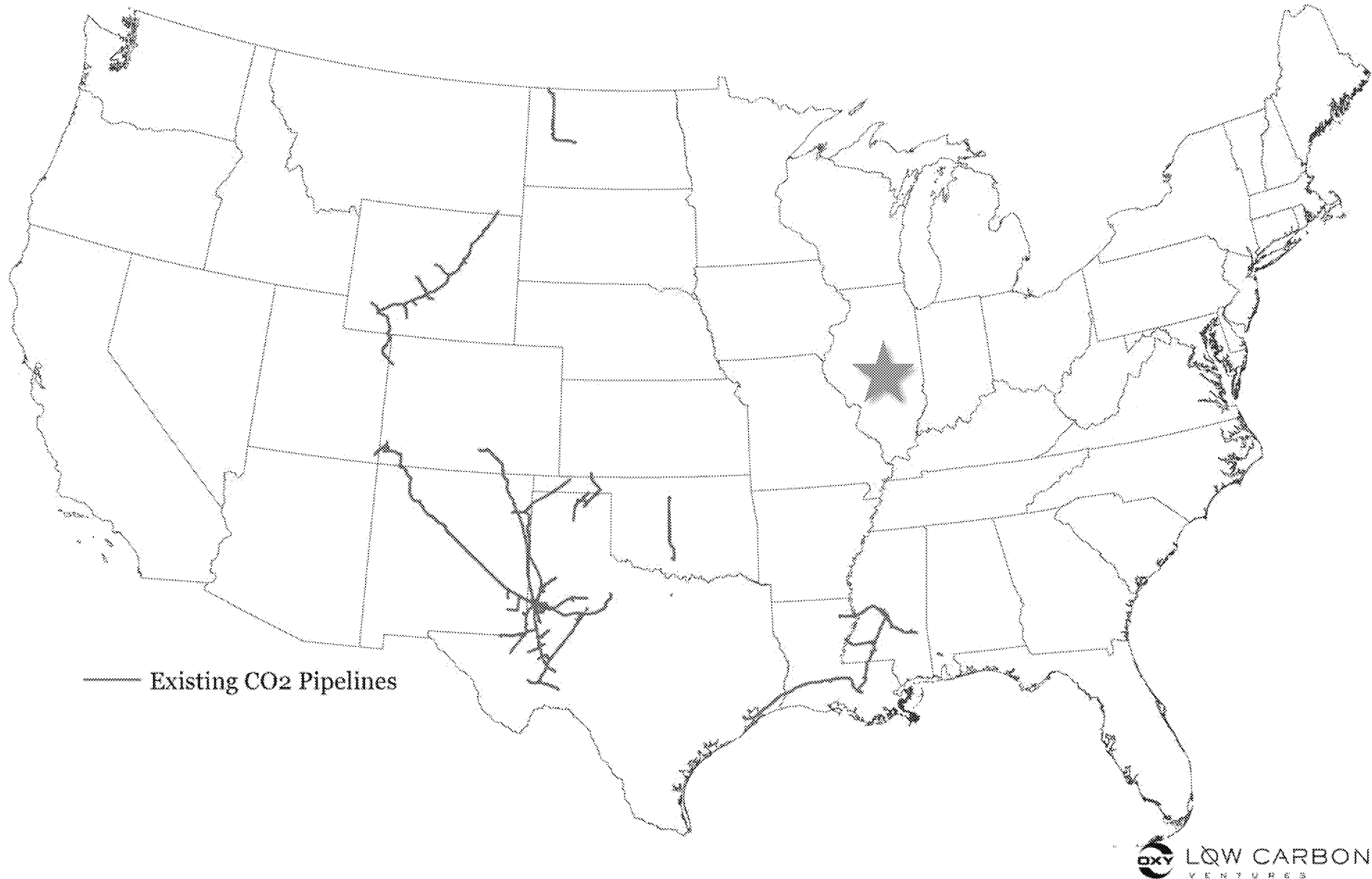
Transport



Storage
(or Utilization)

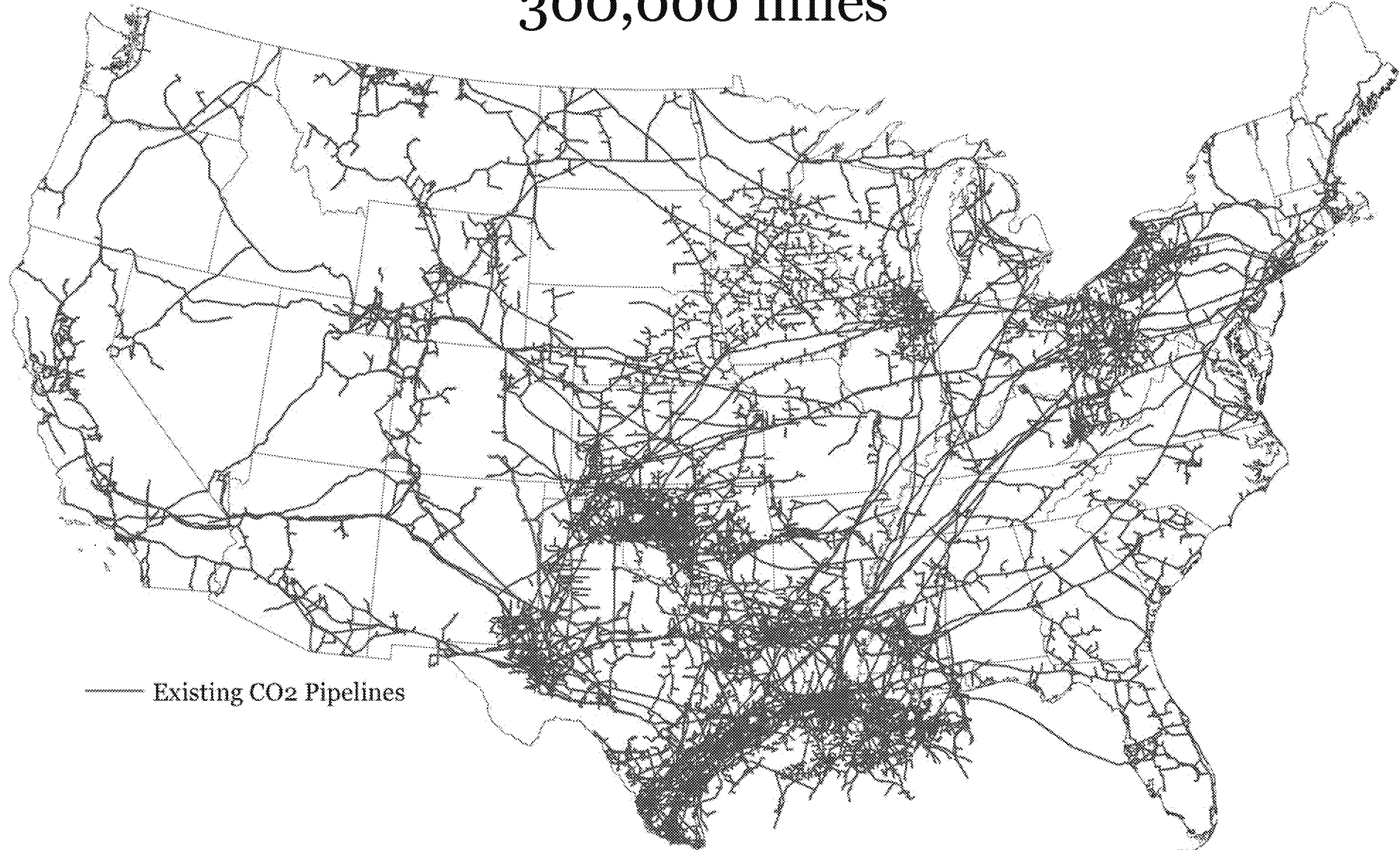


Existing CO₂ Pipelines – 5,000 miles



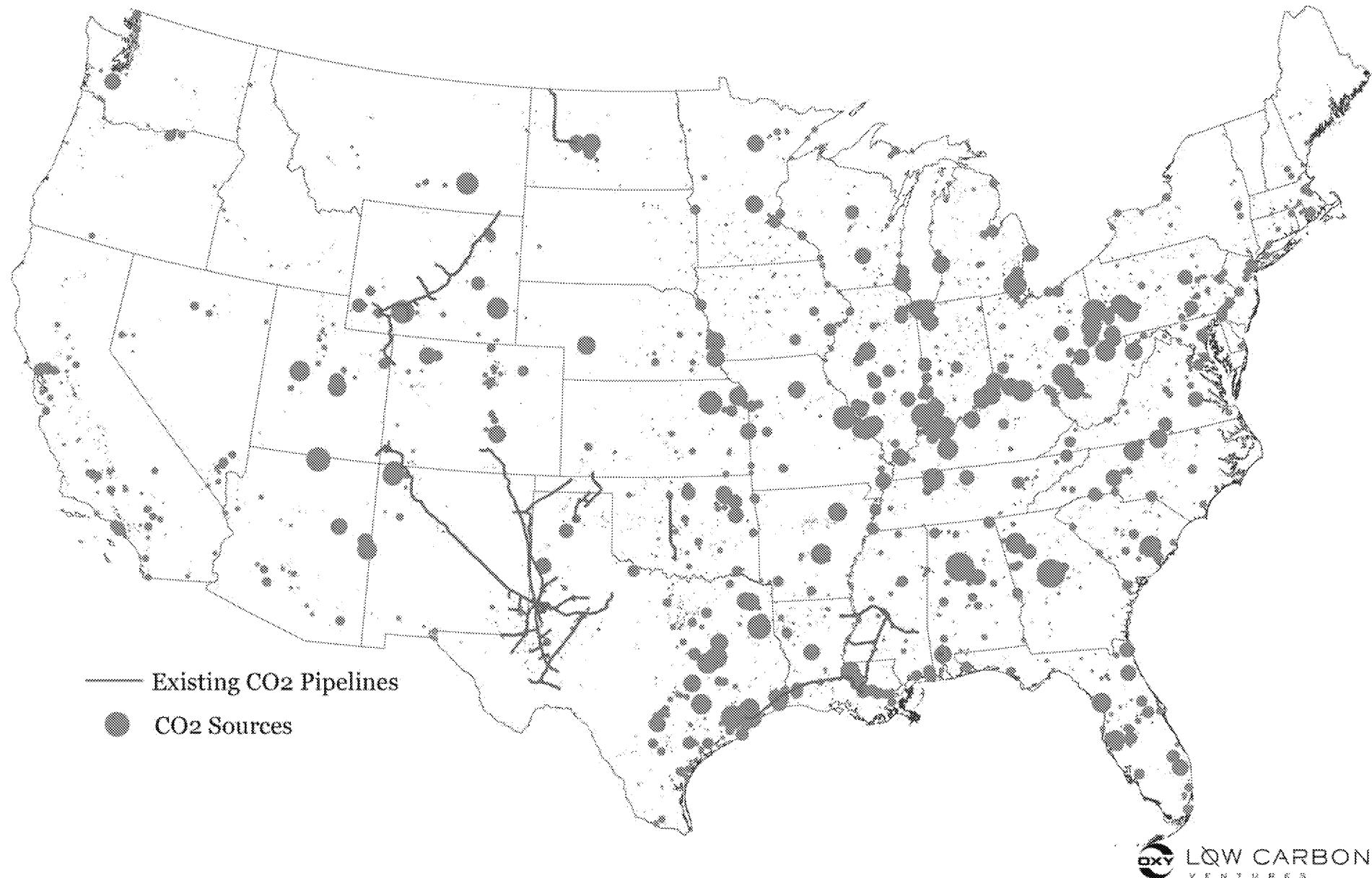
(Existing Natural Gas Interstate Pipelines)

300,000 miles

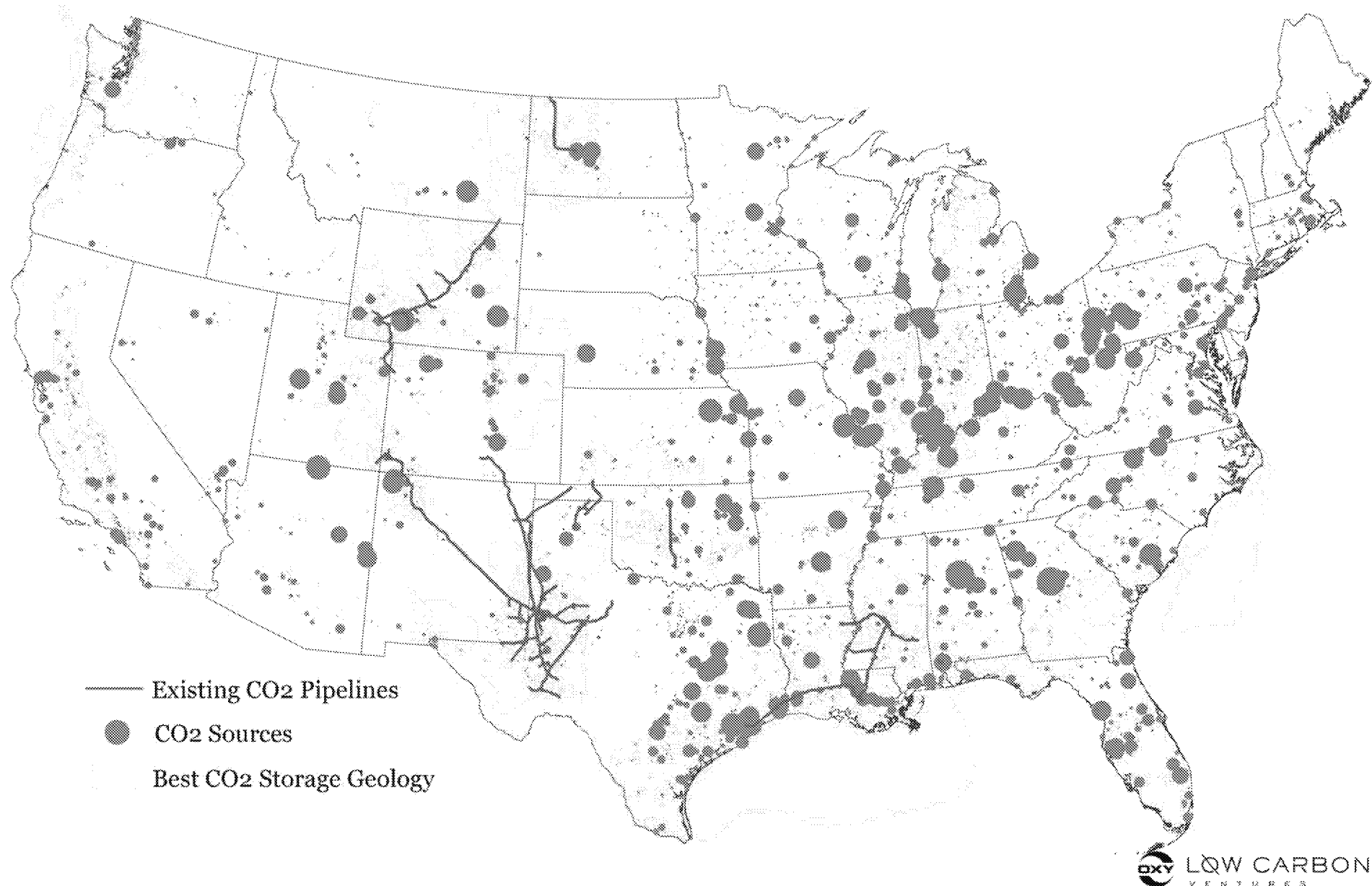


— Existing CO2 Pipelines

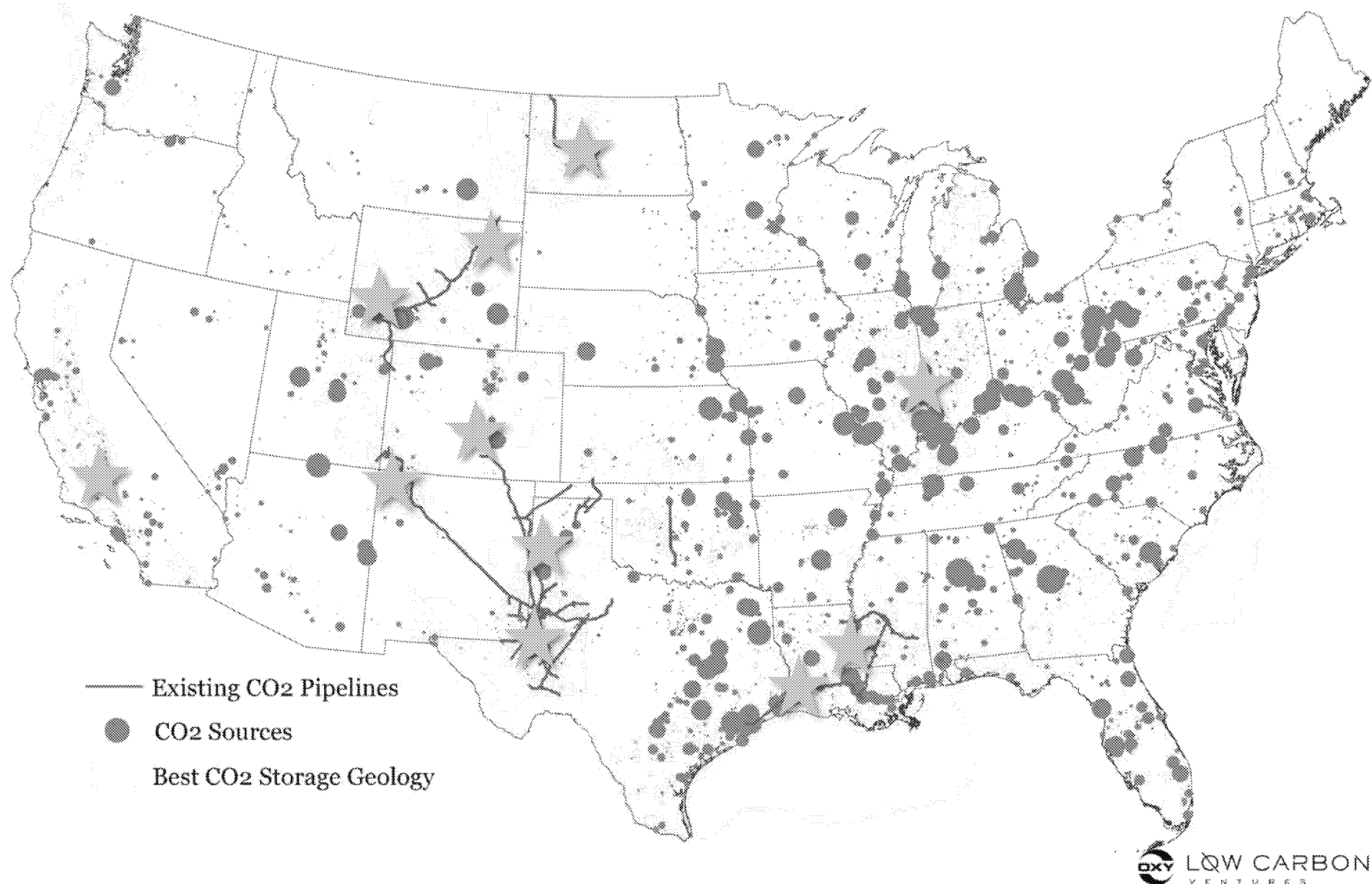
CO₂ Sources



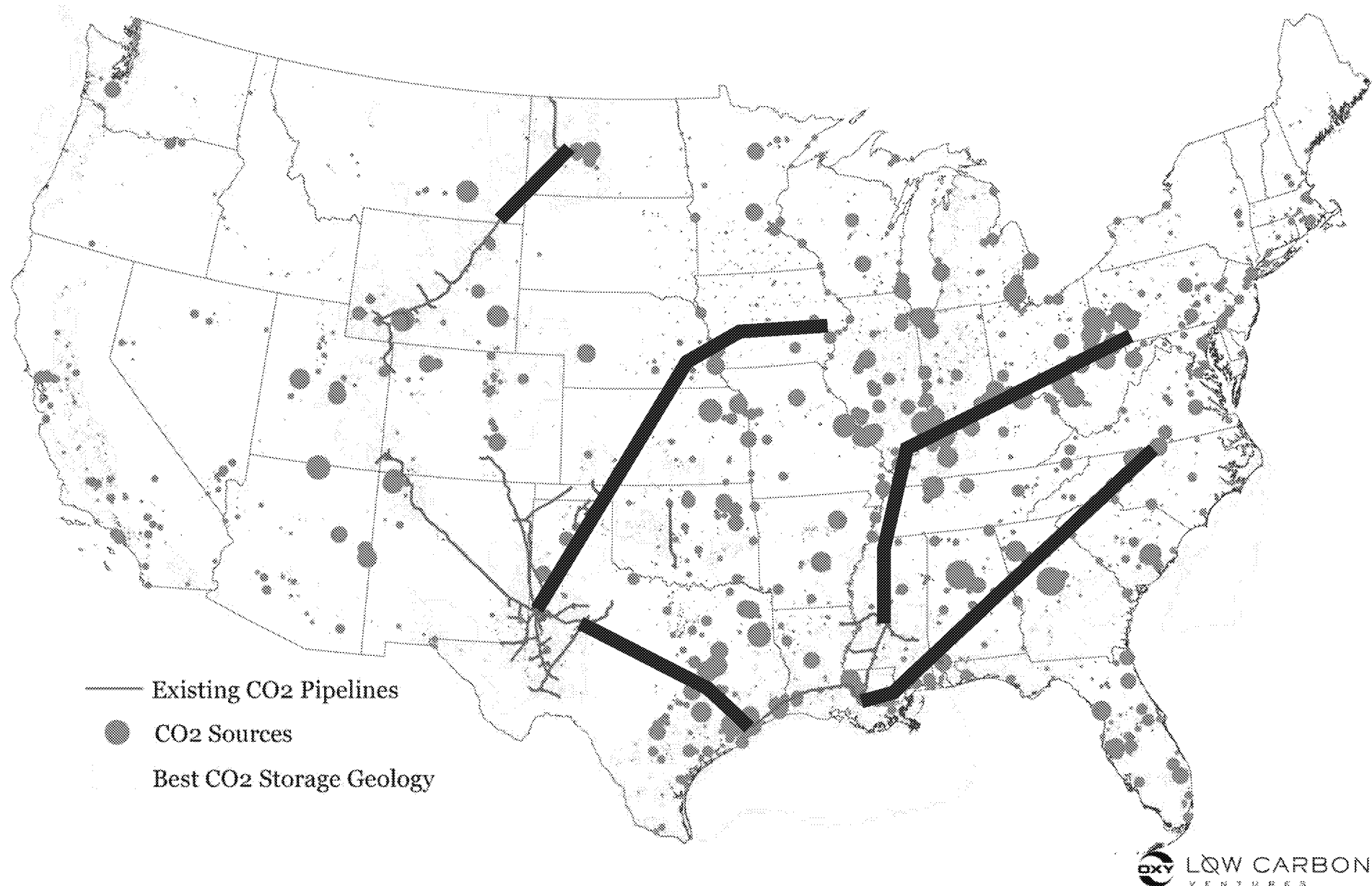
Best CO₂ Storage Geology



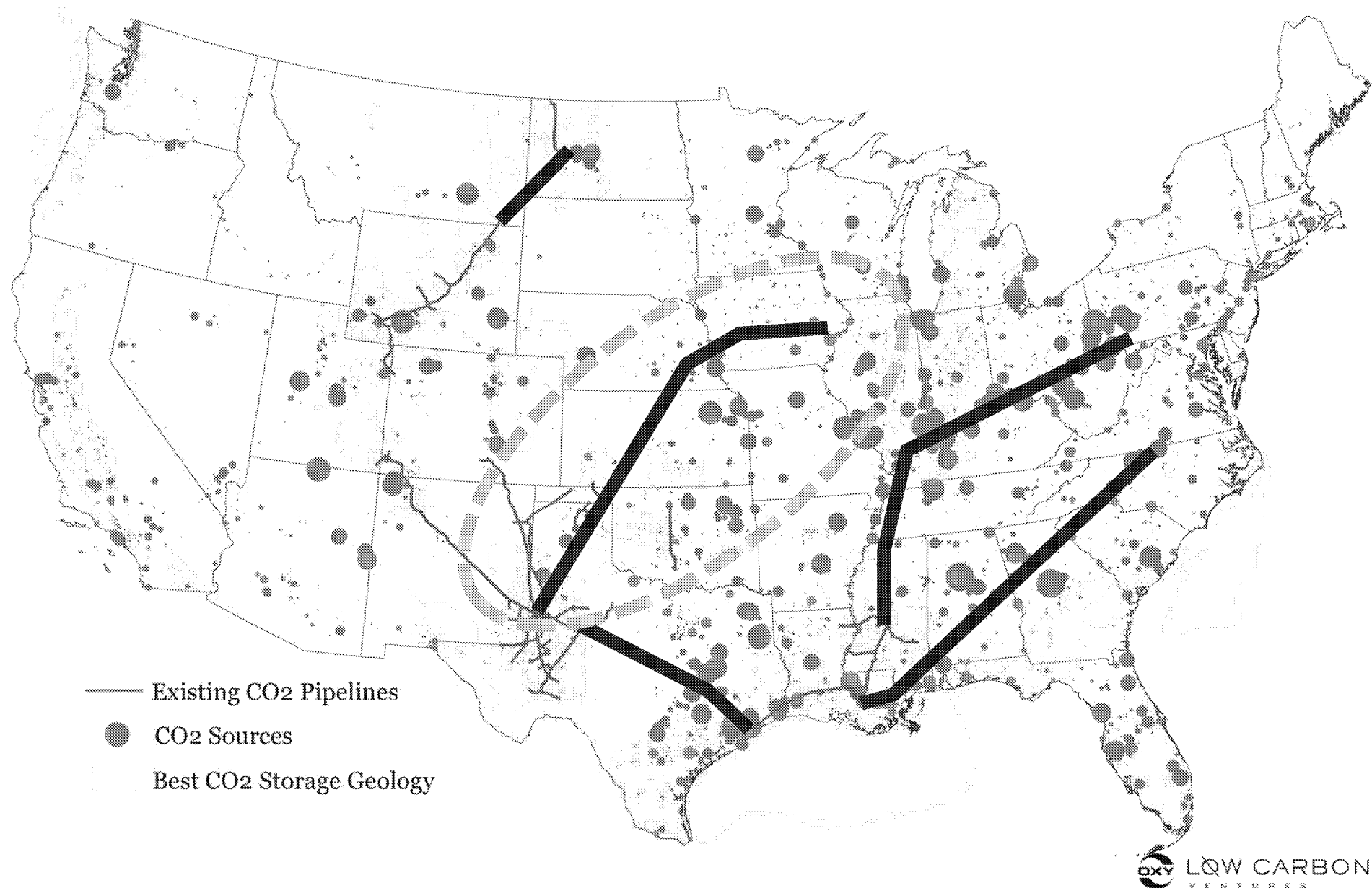
Announced Potential 45Q Projects



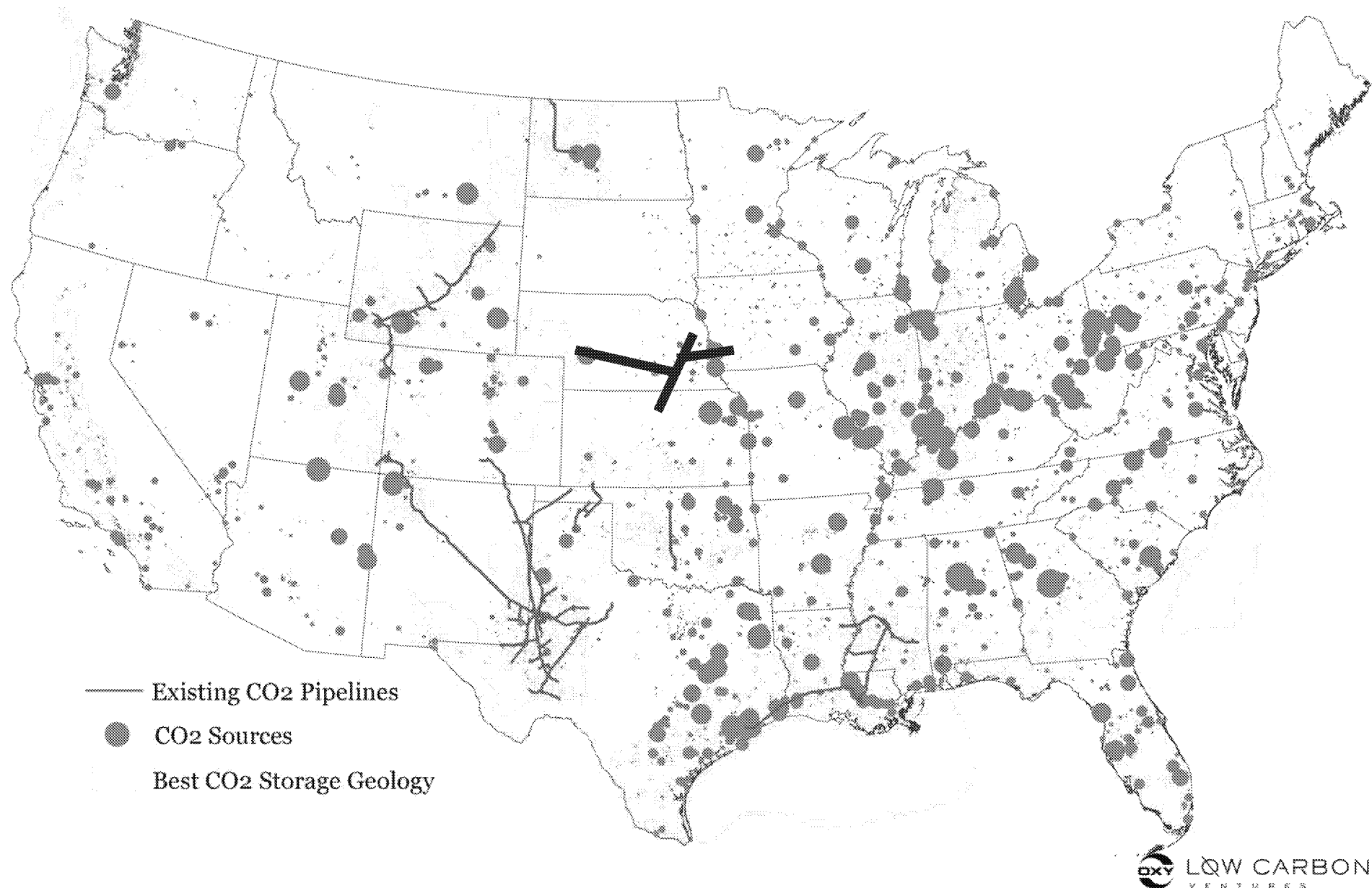
Potential Interstate CO₂ Trunk Pipelines



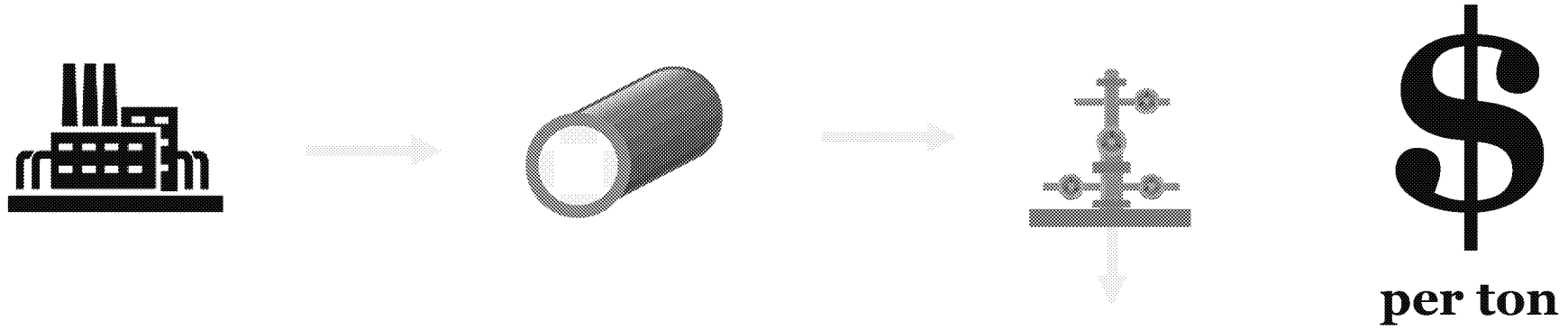
Midwest CO₂ Superhighway



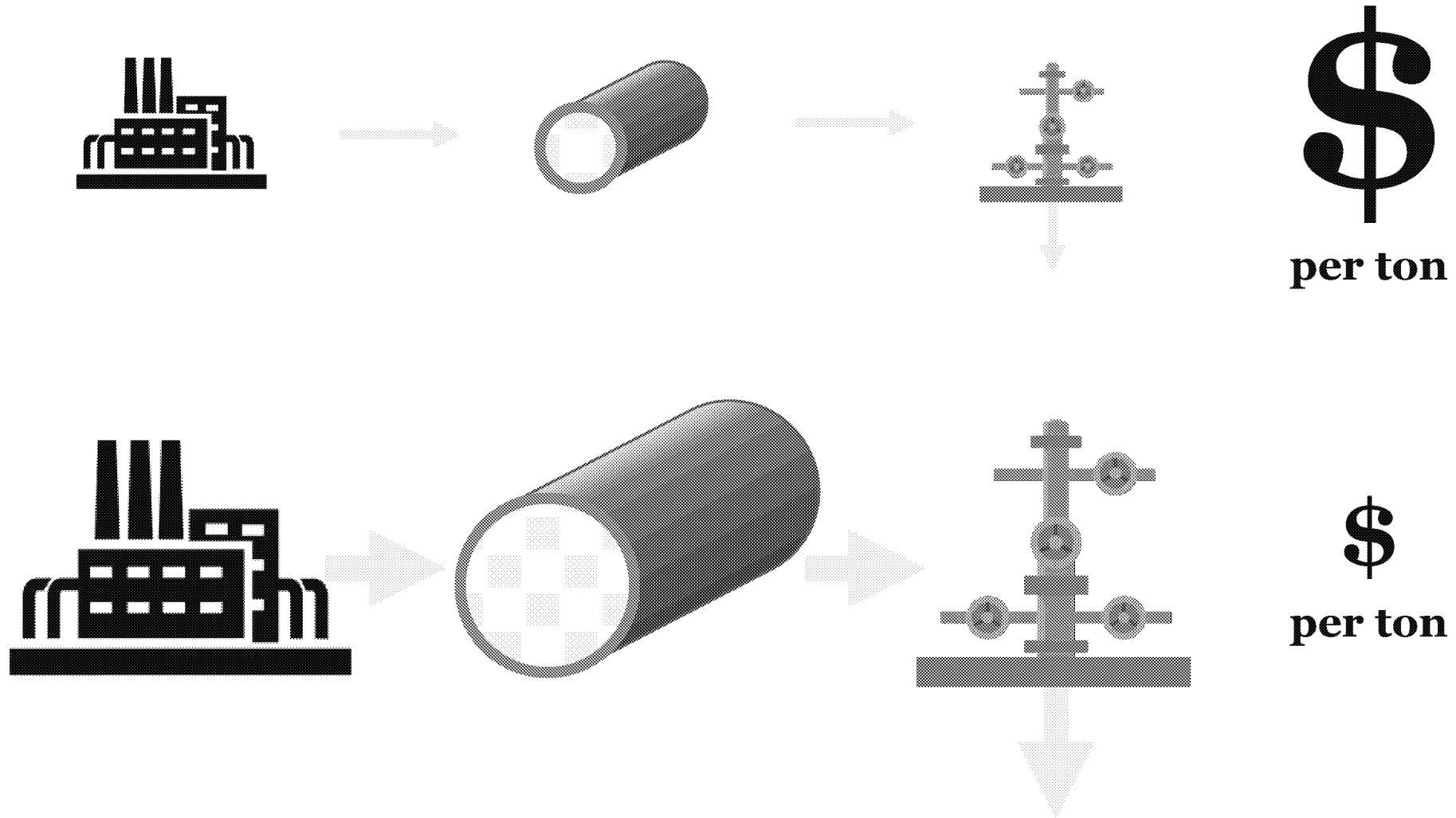
Regional Hubs



CCUS System Economics



CCUS System Economics: Economy of Scale



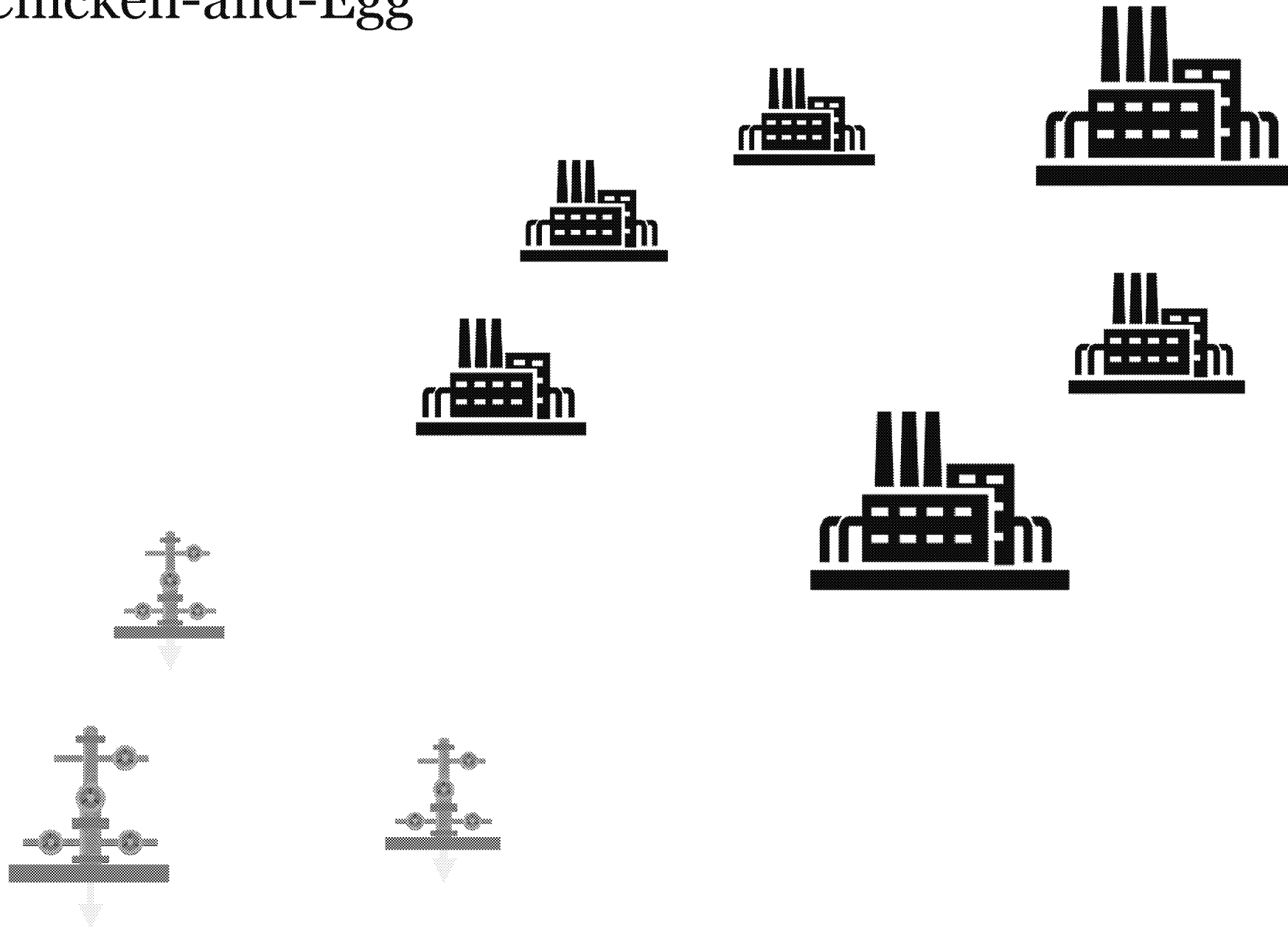
The Importance of CO₂ Transport Infrastructure

1. Enable capture of more CO₂ from more regions
2. Realizing economies of scale
3. Connectivity—creating a market, lowering risk

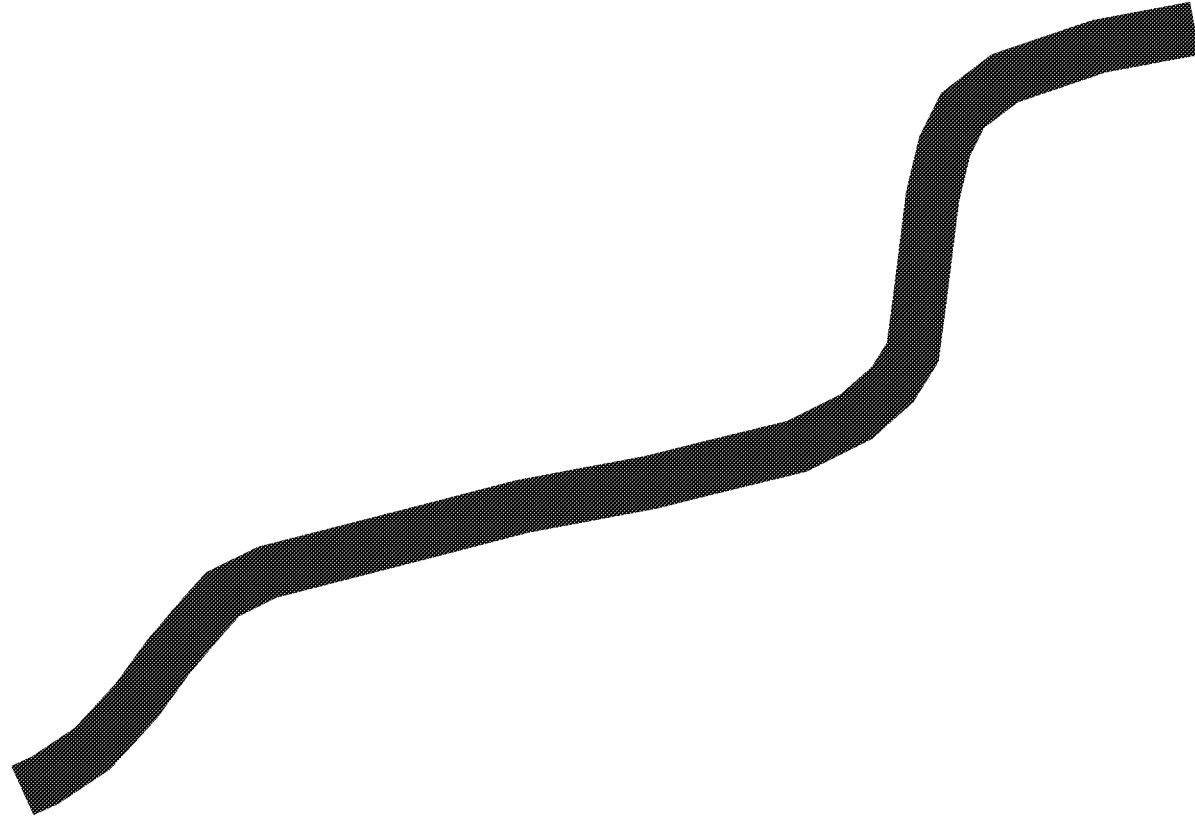
But, There Are Critical Barriers to Deployment

1. Cost / capital intensity
2. Chicken-and-egg
3. Economy of scale / first-mover disadvantage

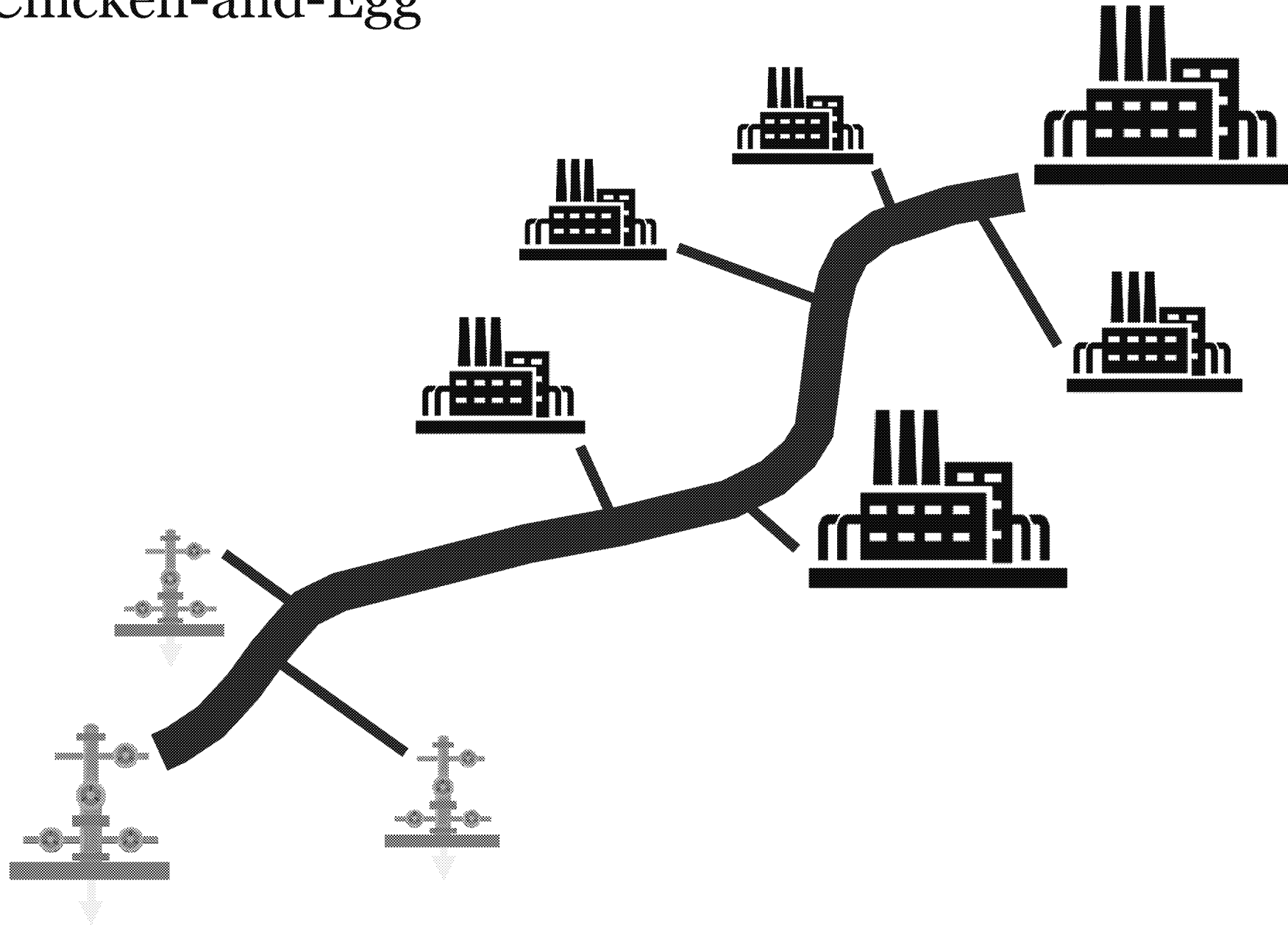
Chicken-and-Egg



Chicken-and-Egg

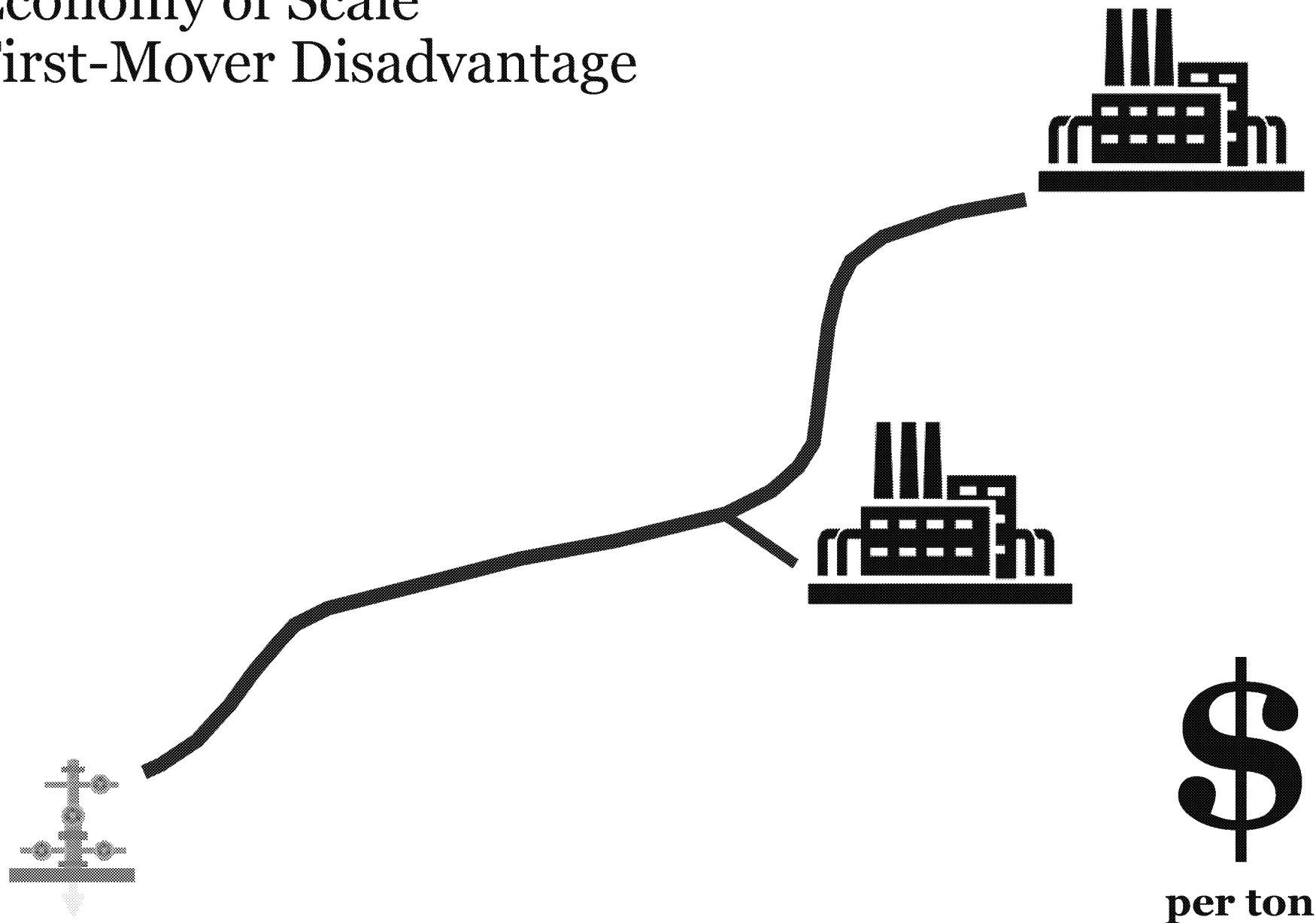


Chicken-and-Egg



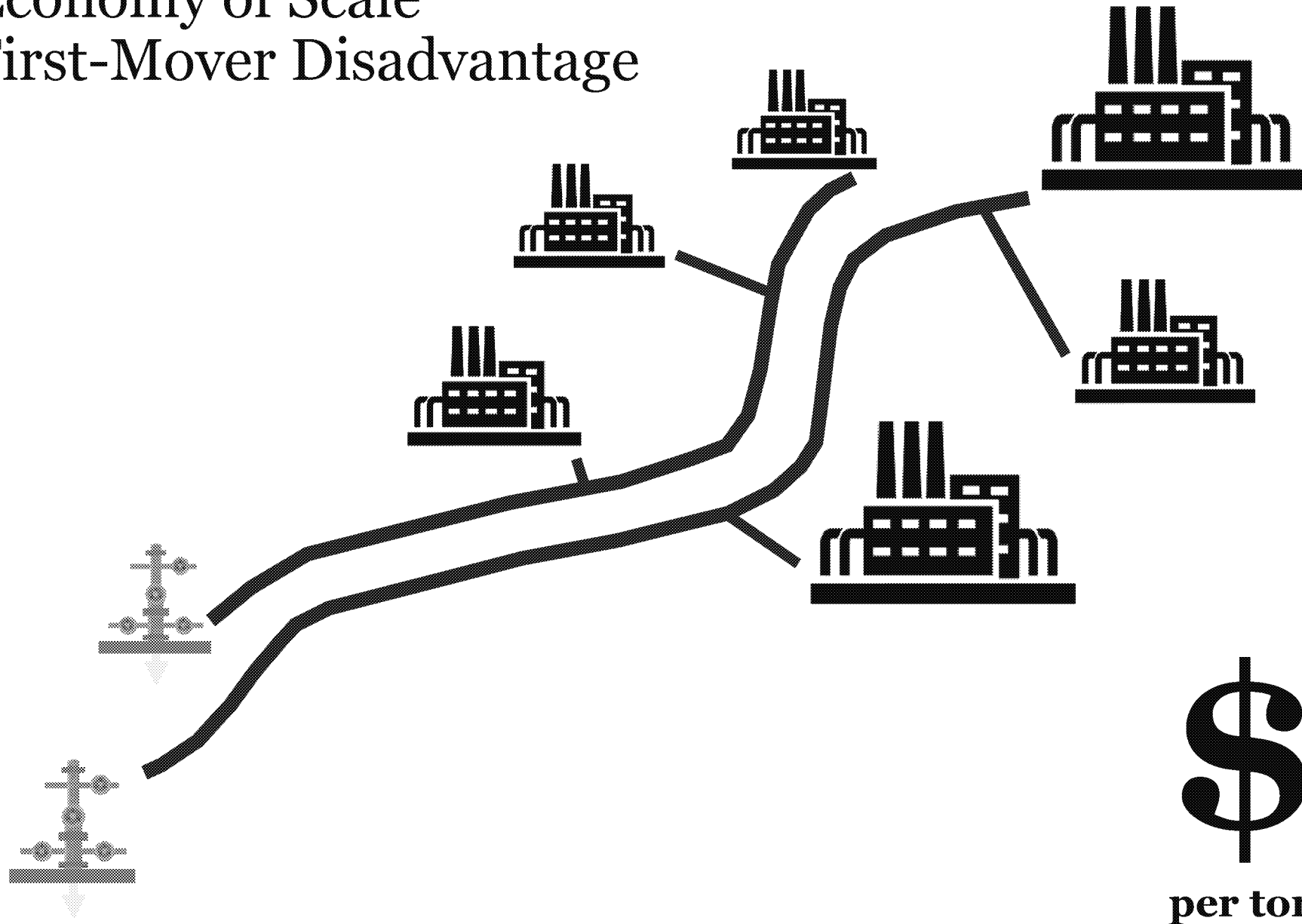
Economy of Scale

First-Mover Disadvantage

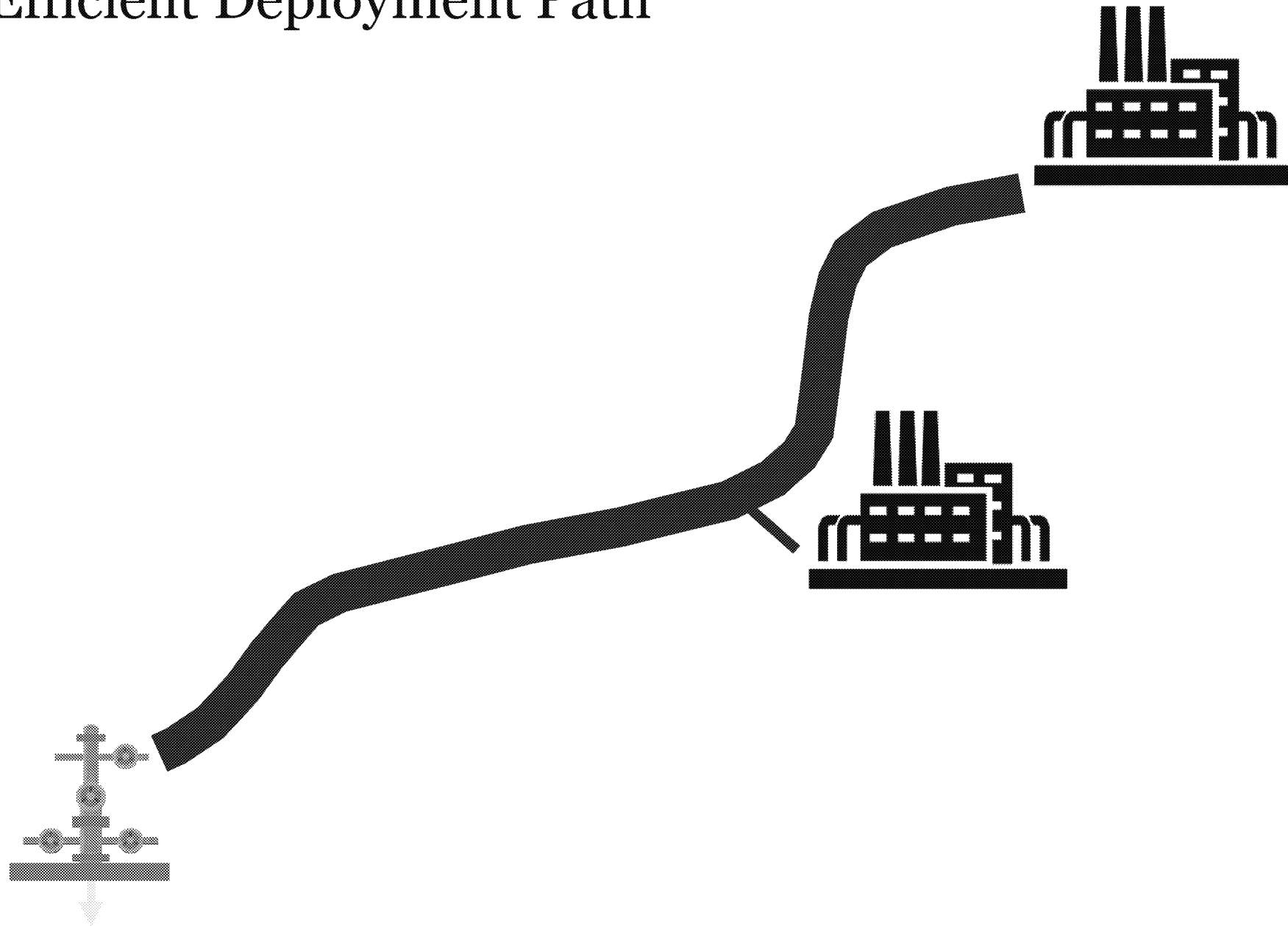


Economy of Scale

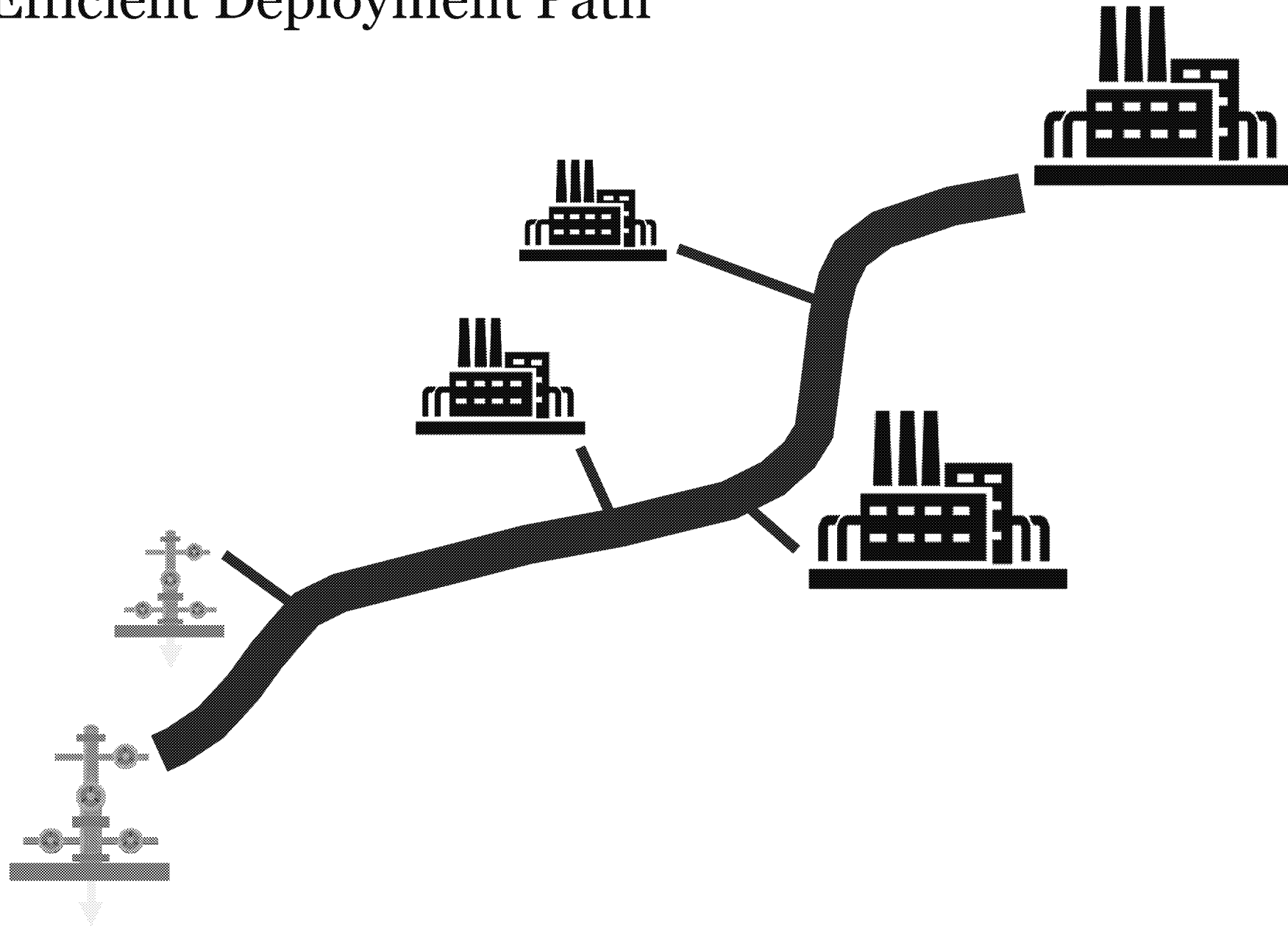
First-Mover Disadvantage



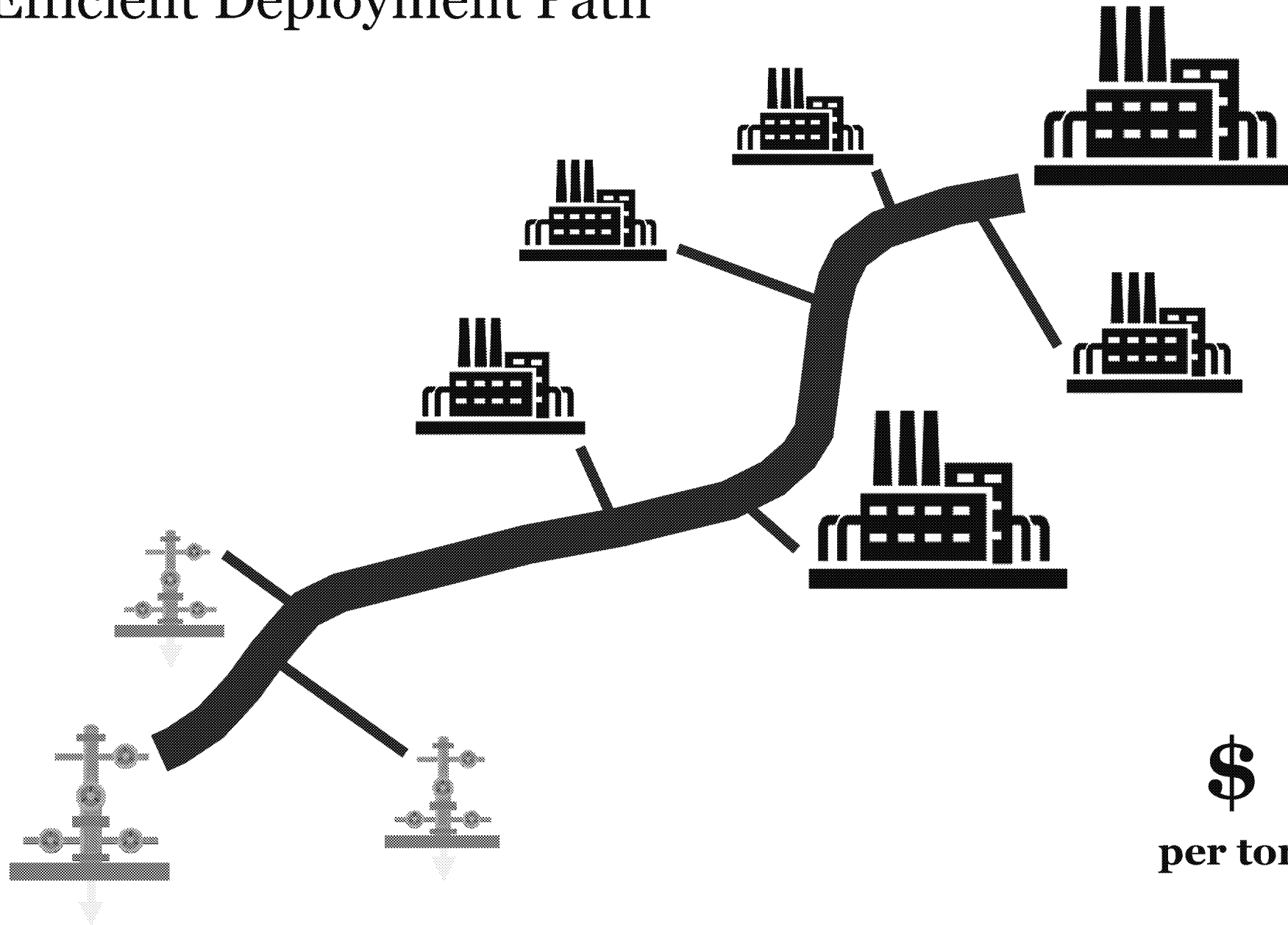
Efficient Deployment Path



Efficient Deployment Path



Efficient Deployment Path



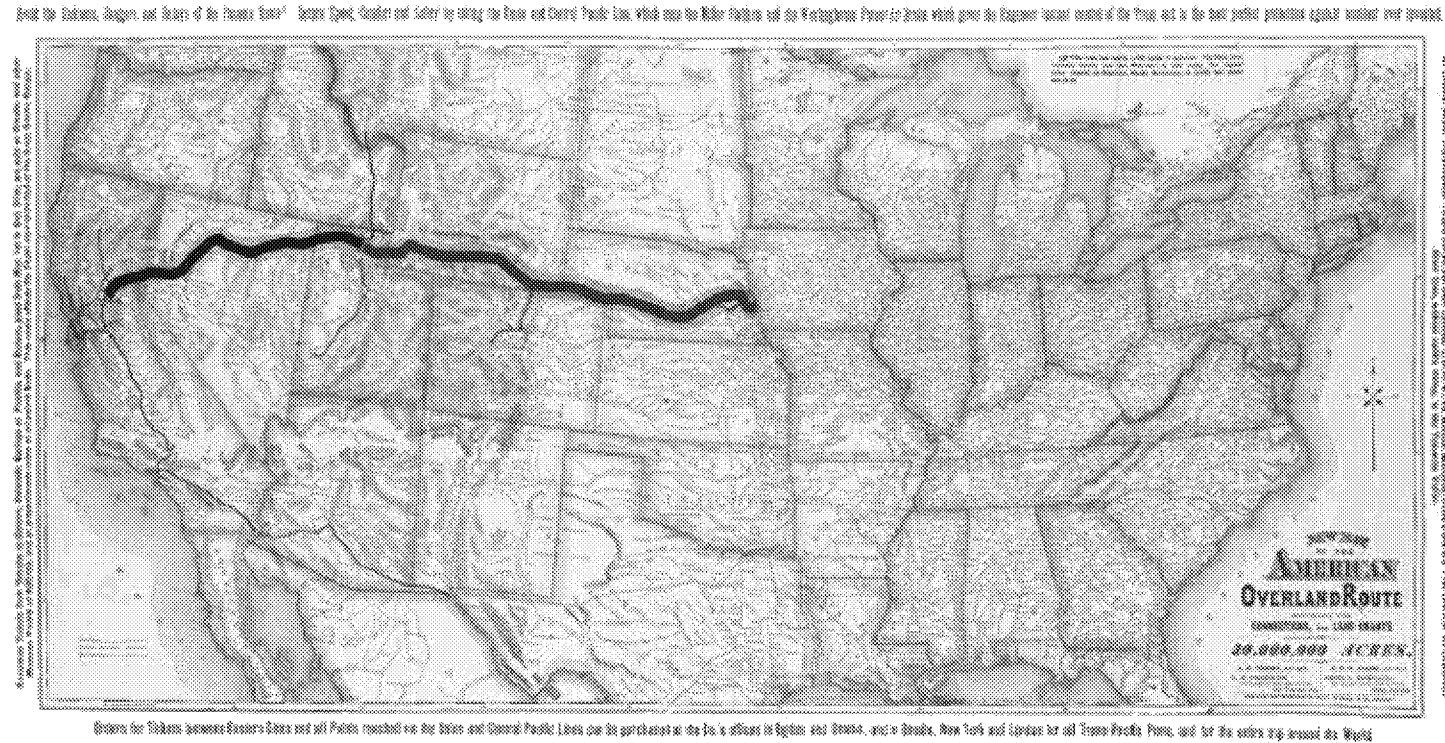
Essential Role for Government Policy

1. Reduce financing cost
 - e.g. federal infrastructure loans
2. Overcome chicken-and-egg
 - e.g. flexible payback loans
3. Ensure sufficient scale
 - e.g. grants for additional capacity in new pipelines

Government Policy Support for CO₂ Infrastructure

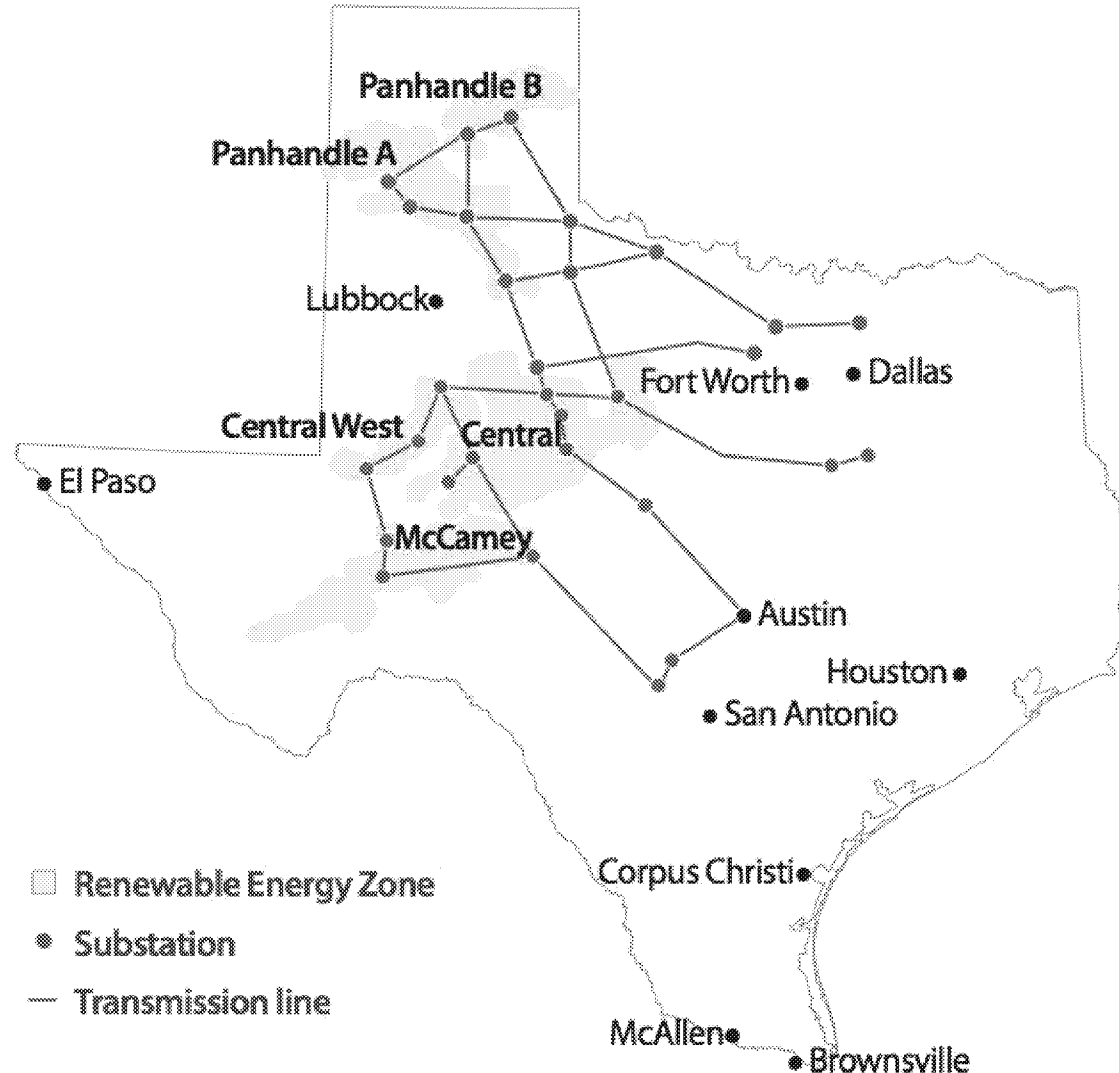
- European Union
 - EU Green Deal, Five Projects of Common Interest, Norway Northern Lights
- Canada
 - Alberta CO₂ Trunk Line recently completed with substantial government funding
- Australia
 - Government is leading development of a CO₂ trunk pipeline and storage system
- United States
 - 2015 DOE Quadrennial Energy Review recommended financial incentives for CO₂ pipeline infrastructure

Past Example: First Transcontinental Railroad



- Completed in 1869; opened up the west
- Enabled by federal government loans and grants (land grants)

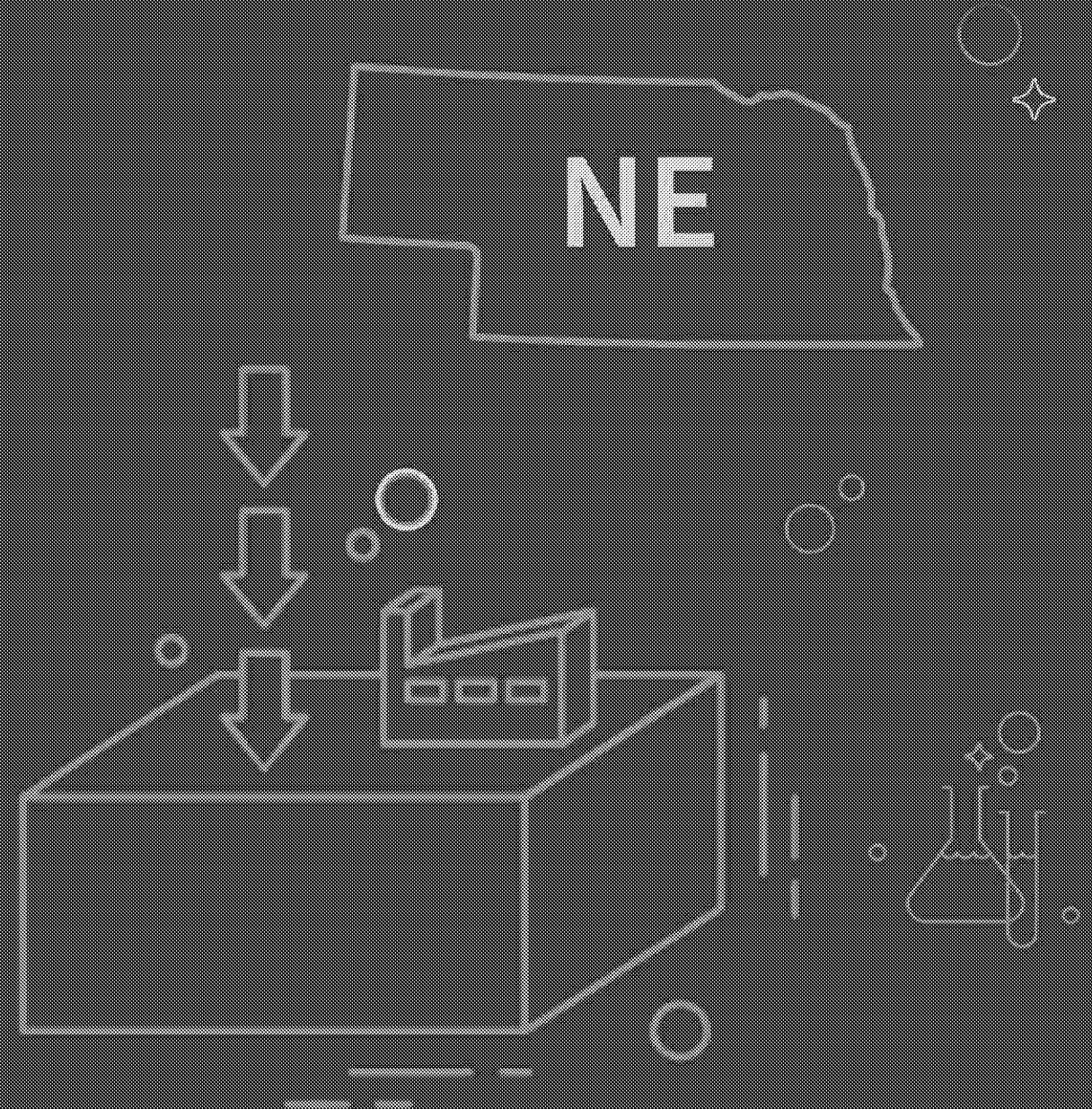
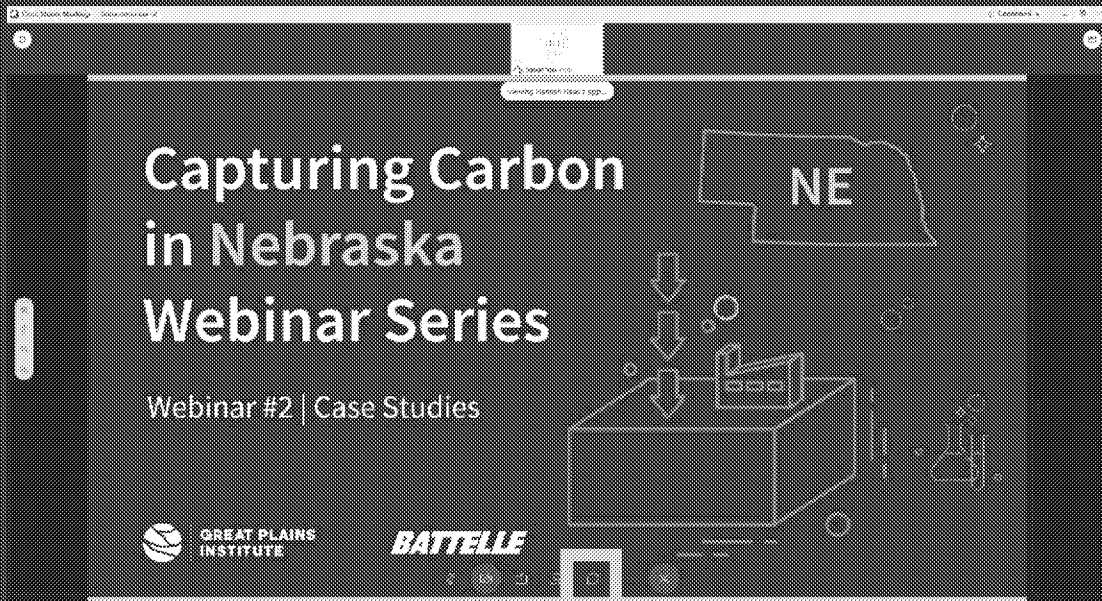
Past Example: Texas Wind Energy



- Texas: wind resource in west; population in east
- Wind PTC (45Q analogue) mid-2000s
- Chicken-and-egg problem
- Texas state government mandated, planned, guaranteed financing for new transmission network

QUESTION & ANSWER

Submit your questions for the panelists
via the chat feature in WebEx



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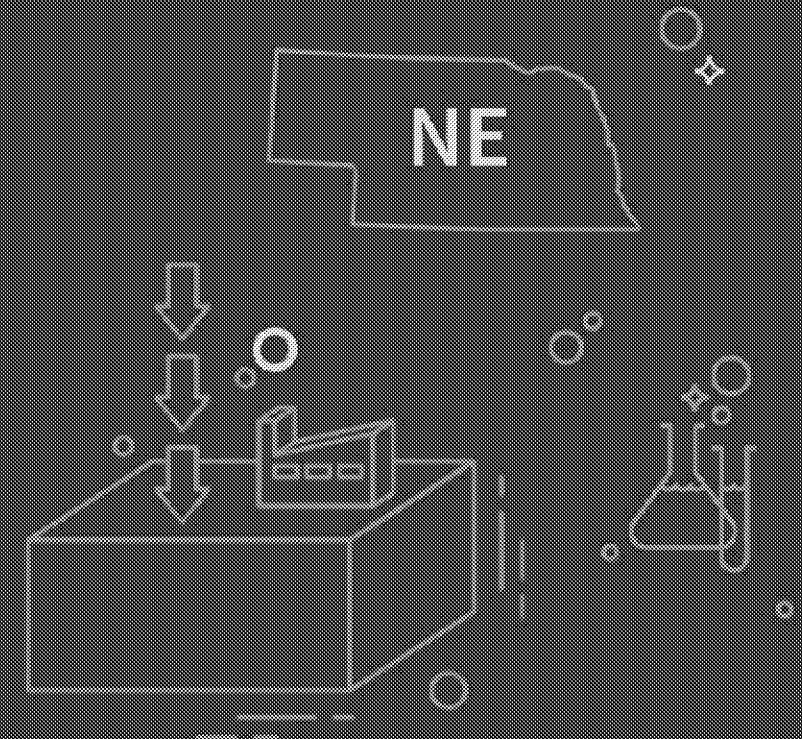
STAY ENGAGED

- **August 3, 3:00-4:30 pm CDT**
 - Webinar #3 | Geology
 - Prospects for carbon capture
 - Prospects for enhanced oil recovery
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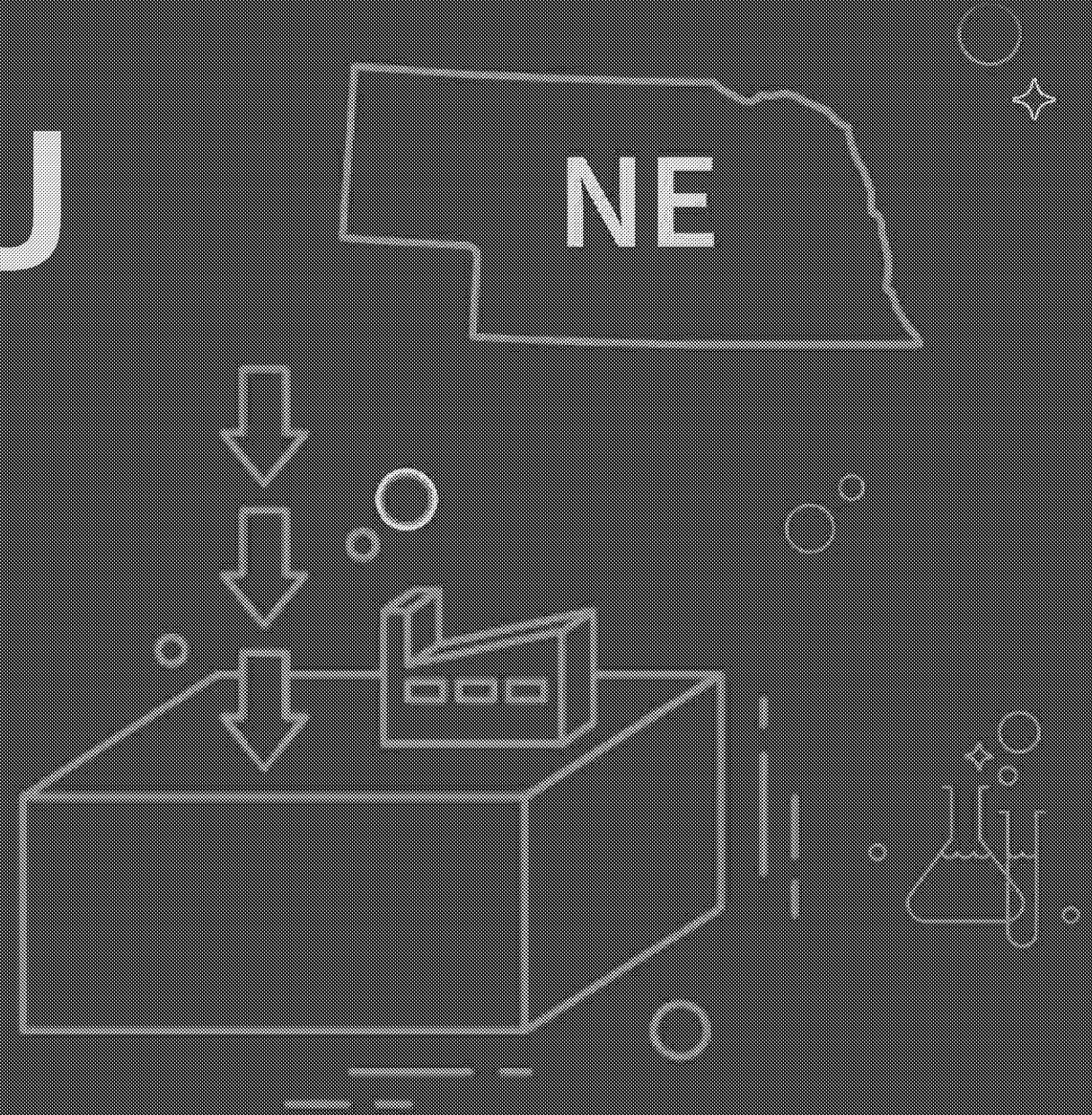
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THANK YOU

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